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Product Grading



Production

High performance industrial tooling designed for continuous use applications on machine tools where repeatability and long tool life are of critical importance.



Professional

Industrial tooling that has enhanced features and benefits demanded by craftsmen and professional users.



Designed for regular use in industrial applications. Manufactured to stringent quality levels and international standards.



Standard quality tooling for use by tradesmen and generally industrial use.



Products designed for general maintenance of machines, workshops, garages and some household applications.



Home Improver

DIY quality tooling. Designed for home use and light industrial applications.



Product Groups

200 - 255

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P50 Cse

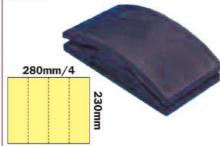
Industrial aluminium oxide sanding paper is 'glue' bonded and suitable for use with hand sanding blocks and orbital sanders.



Grit	Weight per 25	
1/3 She	et (93mn	n Wide x 230mm Long)
P80 Med	290g	-9150K
P50 Cse	330g	-9190K
1/2 She	et (115 m	m Wide x 280mm Long)
P120 Fine	400g	-9410K
P80 Med	3800	-9450K

1/4 Sheet Hand Sanding Pad

Made from compound rubber. With curved and flat sides. Complete with locating spikes.



Suitable for all types of coated abrasive sheets. Accepts a standard 230 x 280mm sheet split down into quarters across the width, as shown.

Width x Length	Weight	Order Code
x Height (mm)	each	KEN-280
70 x 125 x 35	360g	-4100K

Aluminium Oxide Cloth

Aluminium oxide resinoid, cloth backed, X weight for workshop use.

Size: 250mm x 46m

Rolls

Grit

P60

P120

P180

P240

Size: 230 x 280mm

Sheets

Rolls

Grit	Weight	Order Code KEN-200	
=	25mm W	ide x 50m Long	
P40 (3)	1.30kg	-0210K	
P50 (2.5)	1.30kg	-0190K	
P60 (2)		-0170K	
P80 (1.5)	0.90kg	-0150K	
P100 (1)	0.90kg	-0130K	
P120 (F)	0.75kg	-0110K	
P150 (FF)	0.60kg	-0090K	
P220 (0)	0.50kg	-0070K	
P280 (00)	0.50kg	-0050K	
		ide x 50m Long	
P50 (2.5)		-0490K	
P60 (2)	1.50kg	-0470K	
P80 (1.5)		-0450K	
P100 (1)		-0430K	
P120 (F)	1.00kg	-0410K	
P150 (FF)			
P220 (0)	0.70kg	-0370K	
	50mm W	ide x 50m Long	
P40 (3)	2.40kg	-0810K	
P50 (2.5)		-0790K	
P60 (2)	1.90kg	-0770K	
P80 (1.5)		-0750K	
P100 (1)		-0730K	
P120 (F)	1.20kg	-0710K	
P150 (FF)		-0690K	
P220 (0)		-0670K	
P280 (00)	0.90kg	-0650K	

Economy Emery Cloth

light duty workshop use.

Blue twill economy emery is 'glue

bonded' to a very flexible J-weight blue twill cloth. Suitable for general-purpose,

280 (00) 0.90kg

Sheets 230 x 280mm (9" x 11").

Glass

-9490K

Suitable for joinery and general woodworking use ideal for surface preparation prior to painting.

570g

Size: 230mm wide x 280mm long.



Grit	Order Code SEN-200	
00	-8010K	
0	-8020K	
1	-8030K	
1.5	-8040K	
F2	-8060K	
M2	-8070K	
S2	-8080K	

Assorted Emery Strips

Approximately 100 strips of assorted grades. Suitable for a variety of industrial, garage and workshop applications.

Strip Size: 1" (25mm) x 10" (250mm).





SEN-200

-2170K

-2110K

-2080K

	77	
Grit	Order Code SEN-200	
P60	-4010K	
P120	-4030K	
P180	-4050K	
P240	-4070K	



Grit	Weight per 50	Order Code KEN-200	
P40 (3)	3.35kg	-1210K	
P50 (2.5)	3.00kg	-1190K	
P60 (2)	2.50kg	-1170K	
P80 (1.5)	1.80kg	-1150K	
P100 (1)	2.20kg	-1130K	
P120 (F)	1.80kg	-1110K	
P150 (FF)	1.25kg	-1090K	
P220 (0)	1.60kg	-1070K	
P280 (00)	1.15kg	-1050K	

KENNEDY

ABRASIVE SHEETS, COILS & COATED SPONGES

GROUP 200

Aluminium Oxide Cloth

Superflex aluminium oxide is 'resin bonded over resin' on a very flexible J-weight blue twill cloth. Moisture resistant and electrostatically coated for polishing flat and contoured surfaces in most materials.





Weight per 50	Order Code KEN-200	
25mm W	ide x 50m Long	
1.65kg	-2210K	
1.20kg	-2170K	
0.95kg	-2150K	
	-2130K	
0.80kg		
0.70kg		
0.70kg	-2080K	
0.70kg	-2070K	
0.65kg	-2060K	
0.60kg	-2030K	
38mm W	ide x 50m Long	
2.00kg	-2470K	
1.70kg	-2450K	
1.40kg	-2430K	
1.30kg	-2410K	
	-2390K	
1.15kg	-2370K	
50mm W	ide x 50m Long	
3.35kg	-2810K	
2.30kg	-2770K	
2.10kg	-2750K	
1.60kg	-2730K	
1.60kg	-2710K	
1.40kg	-2690K	
	-2680K	
	-2670K	
	-2660K	
1.15kg	-2630K	
	per 50 25mm W 1.65kg 0.95kg 1.00kg 0.70kg 0.70kg 0.70kg 0.70kg 0.60kg 38mm W 2.00kg 1.40kg 1.10kg 1.30kg 1.10kg 1.10kg 1.10kg 1.10kg 1.10kg 1.30kg 1.10kg 1.30kg 1.10kg 1.30kg 1.30kg 1.40kg 1.60kg 1.60kg 1.30kg 1.30kg 1.30kg	per 50 KEN-200 25mm Wide x 50m Long 1.65kg -2210K 1.20kg -2170K 0.95kg -2150K 1.00kg -2130K 0.80kg -2110K 0.70kg -2090K 0.70kg -2090K 0.70kg -2070K 0.65kg -2060K 0.66kg -2030K 38mm Wide x 50m Long 2.00kg -2470K 1.70kg -2450K 1.40kg -2450K 1.10kg -2390K 1.10kg -2390K 1.15kg -2370K 50mm Wide x 50m Long 3.35kg -2810K 2.30kg -2770K 2.10kg -2750K 1.60kg -2730K 1.60kg -2730K 1.60kg -2710K 1.40kg -2490K 1.40kg -2450K 1.30kg -2710K 1.60kg -2710K 1.40kg -2730K 1.60kg -2710K 1.40kg -2690K 1.30kg -2660K

Sheets

Size: 230 x 280mm (9" x 11").



Grit	Weight per 50	Order Code KEN-200	
	230mm Wi	de x 280mm Long	
P40	4.00kg	-3210K	
P50	3.25kg	-3190K	
P60	3.20kg	-3170K	
P80	2.70kg	-3150K	
P100	2.25kg	-3130K	
P120	2.10kg	-3110K	
P150	1.95kg	-3090K	
P180	1.85kg	-3080K	
P220	1.75kg	-3070K	
P240	1.70kg	-3060K	
P280	1.75kg	-3050K	
P320	1.50kg	-3030K	

Wet or Dry Silicon Carbide Paper

Silicon carbide is waterproof-resin bonded to paper suitable for wet and dry production polishing and finishing of a wide range of materials including metals, plastics, paintwork, ceramics etc.



Grit	Weight per 50	Order Code KEN-200	
	230mm Wi	de x 280mm Long	
P60	2.00kg	-7060K	
P80	1.65kg	-7080K	
P100	1.55kg	-7100K	
P120	1.50kg	-7120K	
P150	1.25kg	-7140K	
P180	1.20kg	-7160K	
P220	1.10kg	-7180K	
P240	1.00kg	-7200K	
P280	0.95kg	-7220K	
P320	0.85kg	-7240K	
P360	0.80kg	-7260K	
P400	0.70kg	-7280K	
P500	0.65kg	-7300K	
P600	0.60kg	-7320K	
P800	0.55kg	-7340K	
P1000	0.55kg	-7360K	
P1200	0.55kg	-7380K	

SENATOR.

Wet & Dry Sheet Kit

Silicon carbide. Waterproof-resin bonded paper. Suitable for wet and dry applications. For metal and wood giving a high quality surface preparation and an excellent key for following coats.

Contents: Pk-25 (5 of each) P180, P240, P320, P400, P600. All sheets 230 x 280mm.



YORK Flexible Abrasives

Abrasive covered foam for general-purpose sanding on wood.

Double-Sided Blocks Square End

Abrasive coated semi-flexible sponge, coated on all four surfaces. Suitable for sanding 90° contoured surfaces.

Available in four different grades.

Size: 56 x 69 x 25mm.



Chamfered Sanding Block

Semi-flexible abrasive coated sponge.
The different surface angles allow awkwardly contoured wooden surfaces to be easily sanded. Available in two

different grades. Size: 97 x 45/70

x 21mm.	,,,,,		
Grade	Weight each	Order Code YRK-201	
Medium Fine	20g 14g	-8310K -8320K	

Single-Sided Pads

Single-sided highly flexible abrasive coated sponge pad. Will conform to the shape of any contoured surface.



			-
Grade	Weight each	Order Code YRK-201	
Fine	13g	-9520K	

Double Sided Pads

Flexible abrasive coated sponge pads will conform to most contoured surface shape. Coated with abrasive on both sides. Available in two different grades.



Discs

Aluminium Oxide Al-Ox Designed for a wide range of applications. High speed penetration of tough and high tensile materials combined with long disc life and optimum flexibility ensure Kennedy sanding discs give first class performance every time. Recommended for use with all portable



Grit	Weight per 25	Order Code KEN-202	
100mm	Diameter x	16mm Bore Max 12,400rpr	n
P24	0.55kg	-2010K	
P36	0.55kg	-2030K	
P50	0.45kg	-2050K	
P60	0.45kg	-2060K	
P80	0.40kg	-2070K	
P100	0.35kg	-2080K	
P120	0.35kg	-2090K	
115mm	Diameter x	22mm Bore Max 11,000rpr	n
P24	0.70kg	-2110K	
P36	0.65kg	-2130K	
P50	0.60kg	-2150K	
P60	0.55kg	-2160K	
P80	0.50kg	-2170K	
P100	0.50kg	-2180K	
P120	0.45kg	-2190K	
127mm	Diameter x	22mm Bore Max 10,000rpr	n
P24	0.70kg	-2210K	
P36	0.80kg	-2230K	
P50	0.70kg	-2250K	
P60	0.70kg	-2260K	
P80	0.60kg	-2270K	
P100	0.60kg	-2280K	
P120	0.60kg	-2290K	

178mm Diameter x 22mm Bore Max 7,000rpm

-2410K

-2430K

-2450K

-2460K

-2470K

-2480K

-2490K

Aluminium Oxide General-Purpose Grade

Resin fibre backed sanding discs are designed for a wide range of industrial applications. High speed penetration of tough and high tensile materials combined with long disc life and optimum flexibility ensure York sanding discs give first class performance every time. Recommended for use with all portable grinders and sanders.



Grit	Weight per 100	Order Code YRK-202
100mm		16mm Bore Max 12,400rpm
P24	0.55kg	-2010K
P36	0.55kg	-2030K
P50	0.45kg	-2050K
P60	0.45kg	
P80	0.40kg	-2070K
P100	0.35kg	-2080K
P120	0.35kg	-2090K
115mm		22mm Bore Max 11,000rpm
P24	1.70kg	-2110K
P36	1.65kg	
P50	1.60kg	
P60	1.55kg	-2160K
P80	1.50kg	-2170K
P100	1.50kg	-2180K
P120	1.45kg	-2190K
178mr	n Diameter x	22mm Bore Max 7,000rpm
P24		-2410K
P36	1.80kg	-2430K
_P50	1.55kg	-2450K
P60	1.55kg	-2460K
P80	1.40kg	-2470K
P120	1.30kg	-2490K

Zirconium Stainless Steel Grade

Al-Ox

The zirconia grain is supported by grinding additives which lubricate Zirc and cool the area being ground and help prevent clogging, prolonging the effective life of the disc. Suitable for use on all types of stainless steels, weld seams castings and other sophisticated metals for extended periods, removing large amounts of metal without excess heat build up.



Grit	Weight per 100		
115mm	Diameter x	22mm Bore	Max 13,300rpm
P36	0.65kg	-4130K	
P60	0.55kg	-4160K	
P120	0.45kg	-4190K	

Fibre Disc Kit

Aluminium Oxide resin-backed fibre. Long disc life. Optimum flexibility. For metal and wood. For use with portable grinders and sanders.

Contents: 5 each of P24, P36, P60, P80, P120.



1.95kg

1.80kg

1.55kg 1.55kg

1.40kg

1.35kg

1.25kg

ABRASIVES

P24

P36

P60

P80

P100

Flexible **Backing Pads**

Suitable for use with all portable and air disc grinders and sanders. Recommended for use with York abrasive discs.



To Suit Disc	Thread Size	Weight each	Order Code KEN-280	
	M10 x 1.25	60g	-2010K	
100mm	M10 x 1.5	60g	-2030K	
	3/8" UNF	70g	-2050K	
445	M10 x 1.5	80g	-2110K	
115mm	M14 x 2.0	80g	-2130K	
125mm	5/8" UNC	100g	-2210K	
	M14 x 2 0	1000	-2230K	

Disc	Size	each	KEN-280	
	5/8" UNC M14 x 2.0	180g 180g	-2310K -2330K	
178mm	5/8" UNC Quick Release	150g	-2350K	
::	M14 x 2.0 Quick Release	150g	-2370K	

Moidht

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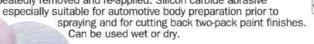
PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

To Suit

SANDING DISCS & SHEETS - HOOK-N-LOOP BACKED

Hook-n-Loop Backed **Sanding Discs**

No spanners required. 100% of disc can be used, material removal rate is therefore increased. Can be repeatedly removed and re-applied. Silicon carbide abrasive





Disc Dia. (mm)	Grade	Order Code KBE-280	
	320	-0203A	
50 (2")	400 600	-0204A -0205A	
	320	-0206A	
75 (3")	400	-0207A	
	600	-0208A	

Flexible Backing Pads for Hook-n-Loop Discs

For use with Kobe Hook-n-Loop backed sanding discs, for rapid abrasive disc changing. Plain type (No holes).



	No.		
For Disc Dia.	Thread Size	Order Code KBE-280	
50mm	M6	-0201A	
75mm	M6	-0202A	





BEST

SELLER

Hook-n-Loop Sanding Sheets

Aluminium oxide abrasive 'resinbonded over resin' to Hook-n-Loop backed paper suitable for wood, plastics and ceramics etc.

Size: 165 x 75mm.

7 Hole Dust Extraction Type



Grit	Order Code YRK-200	
P60	-1560K	
P80	-1570K	
P100	-1580K	
P120	-1590K	
P180	-1610K	

Hook-n-Loop Backed Sanding Discs

No spanners required. 100% of sanding disc can be used. Can be removed and re-applied. Unaffected by dust or moisture. Aluminium oxide abrasive 'resin-bonded over resin' to Hook-n-Loop backed paper suitable for wood, plastics, ceramics.



Plain (no holes)

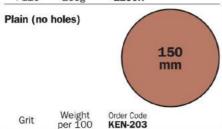
115 mm

Grit	Weight per 100	Order Code KEN-203
P40	360g	-2040K
P60	340g	-2060K
P80	290g	-2070K
P120	240g	-2090K

Plain (no holes)

125
mm

Grit	Weight per 100	Order Code KEN-203	
P40	510g	-2240K	
P60	410g	-2260K	
P80	340g	-2270K	
P120	260g	-2290K	



-2440K

-2460K

-2470K

-2490K

P40

P60

P80

P120

630g

570g

440g

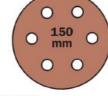
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Hole Pattern: 800A 8 Hole

To suit PEX115, PEX9.6,

Grit	Weight per 100	Order Code KEN-203
P60	330g	-2160K
P80	260g	-2170K
P120	220g	-2190K

Pattern: 600A 6 Hole To suit Flex, Kress, PEX15, PEX9.6.



0 0

0115 0 mm O O

Grit	Weight per 100	Order Code KEN-203	
P40	690g	-2540K	
P60	540g	-2560K	
P80	470g	-2570K	
P120	360g	-2590K	

Hook-n-Loop Discs

Suitable for use with all Hook-n-Loop backed discs.



Dia. mm)	Thread Size	Holes	Order Code KEN-280
115	M14 x 2.0	No	-3110K
125	M14 x 2.0	No	-3230K
125	5/8" UNC	No	-3210K
	M14 x 2.0	No	-3330K
150	5/8" UNC	No	-3310K
	5/16" UNF*	No	-3370K
150	5/16" UNF*	6	-3390K

Hook-n-Loop Delta Sheets

Aluminium oxide abrasive 'resinbonded over resin' to Hook-n-Loop backed paper suitable for wood, plastics and ceramics etc.

Size: 88 x 93mm.

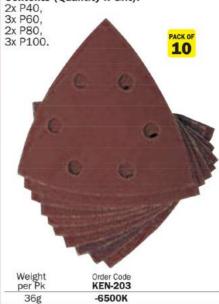
6 Hole Delta Dust Extraction Type



Grit	Weight per 250	Order Code KEN-203	
P40	300g	-6040K	
P60	280g	-6060K	
P80	230g	-6070K	
P100	190g	-6080K	
P400	160g	-6140K	

Assorted Delta Sheet Pack

Contents (Quantity x Grit):



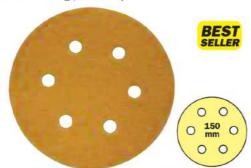
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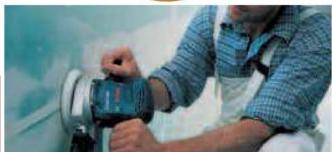
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SANDING BELTS, DISCS & SHEETS - ADHESIVE BACKED

Adhesive Backed Discs

Adhesive-backed aluminium oxide paper discs requiring no tools to change the disc, when the abrasive becomes worn or a different grit is needed, just peel off and apply a fresh disc, reducing machine downtime therefore increasing productivity.





Hole Pattern: 600A. 6 Hole.

ABRASIVES

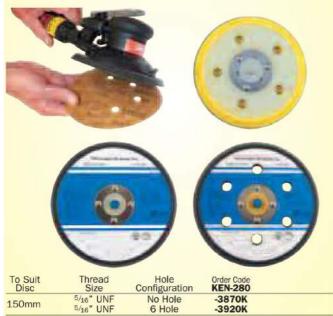
Grade	Weight per 100	Order Code YRK-202	
P60	540g	-6360K	
P80	490g	-6370K	
P100	440g	-6380K	
P120	420g	-6390K	
P150	400g	-6400K	
P180	350g	-6410K	
P220	350g	-6420K	

KENNEDY

Flexible Backing Pads for Adhesive Backed Discs

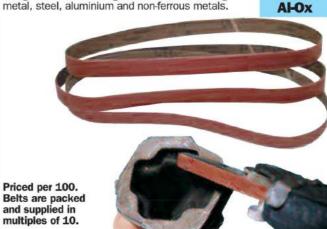
For use with rotary and orbital sanders. The 125mm pad can be used for discs with or without holes

Thread size: 5/16" x UNF male.



File Belts

Suitable for a wide range of power tools. Aluminium oxide designed for a wide range of materials including metal, steel, aluminium and non-ferrous metals.



Size W x L	Grit	Order Code	
(mm)	GIIL	YRK-204	
3 023 191	P36	-4060K	
	P60	-4120K	
	P80	-4140K	
6 x 330	P100	-4160K	
	P120	-4180K	
	P150	-4200K	
	P240	-4240K	
6 x 457	P150	-3202K	
6 x 610	P60	-3240K	
	P40	-3260K	
10 x 330	P50	-3265K	
10 x 330	P60	-3270K	
	P80	-3275K	
10 x 457	P120	-3282K	
10 x 401	P150	-3301K	
	P60	-4280K	
12 x 420	P120	-4300K	
	P240	-4340K	
	P40	-3302K	
13 x 305	P60	-3304K	
13 x 303	P80	-3306K	
	P120	-3308K	
	P36	-3310K	
13 x 457	P40	-3320K	
10 × 401	P60	-3330K	
	P80	-3342K	
	P36	-4360K	
	P40	-4370K	
	P50	-4380K	
13 x 610	P60	-4420K	
13 x 010	P80	-4440K	
	P100	-4460K	
	P120	-4480K	
	P150	-4500K	
19 x 457	P80	-3390K	
	P60	-3422K	
20 x 457	P80	-3442K	
	P120	-3450K	
00 400	P40	-4660K	
20 x 480	P50	-4670K	
	P60	-4680K	
	P36	-4860K	
	P40 P60	-4870K	
		-4920K	
20 x 520	P80 P100	-4940K -4960K	
20 x 520		-4960K -4980K	
	P120 P150	-4980K -5000K	
		-5040K	
	P240 P36	-5140K	
	P60	-5100K -5130K	
25 x 760	P80	-5130K -5140K	
	P120	-5140K -5160K	
25 x 1370	P100	-5160K -5320K	
25 x 1570 25 x 1525	P50	-5320K -5420K	
50 x 287	P60	-5820K	
50 x 1525	P60	-5920K	
section to the contract of the	P40	-6010K	
50 x 1830	P100	-6040K	
50 x 2000	P50	-6150K	
75 x 2000	P100	-7180K	
75 x 2500	P60	-7260K	
10 1 2000	P60	-7320K	
100 x 289	P80	-7330K	
100 A 200	P120	-7350K	
	1.150	100011	

Portable Sander & **Linisher Belts** Resin bond aluminium oxide sanding belts are designed for industrial

applications. Durability combined with flexibility ensures a long life and first

Linisher **Belts**

Al-Ox

York sanding belts to suit a wide range of power tools. Aluminium oxide designed for a wide range of materials including metal, steel, aluminium and non-ferrous metals.



Al-Ox



class performance. Suitable for wood and metal work.



			-
Size (mm) W x L	Grit	Order Code KEN-204	
	P24	-0540K	
	P36	-0560K	
	P40	-0580K	
	P50	-0600K	
	P60	-0620K	
100 x 610	P80	-0640K	
(4" x 24")	P100	-0660K	
	P120	-0680K	
	P150	-0700K	
	P180	-0720K	
	P240	-0760K	
	P320	-0780K	
	P24	-1040K	
	P36	-1060K	
	P40	-1080K	
	P50	-1100K	
	P60	-1120K	
100 x 915	P80	-1140K	
(4" x 36")	P100	-1160K	
(1 400)	P120	-1180K	
	P150	-1200K	
	P180	-1220K	
	P220	-1240K	
	P240	-1260K	
	P320	-1280K	



Size (mm) W x L	Grit	Order Code KEN-204	
	P24	-1540K	
	P36	-1560K	
	P40	-1580K	
	P50	-1600K	
	P60	-1620K	
25 x 1065	P80	-1640K	
(1" x 42")	P100	-1660K	
	P120	-1680K	
	P150	-1700K	
	P180	-1720K	
	P220	-1740K	
	P320	-1780K	
	P24	-2040K	
	P36	-2060K	
	P40	-2080K	
	P50	-2100K	
	P60	-2120K	
50 x 1520	P80	-2140K	
(2" x 60")	P100	-2160K	
- 0	P120	-2180K	
	P150	-2200K	
	P180	-2220K	
	P220	-2240K	





Size (mm) W x L	Grit	Order Code YRK-204	
	P36	-6860K	
	P40	-6880K	
	P60	-6920K	
E0 106E	P80	-6940K	
50 x 1065	P120	-6980K	
(2" x 42")	P150	-7000K	
	P180	-7020K	
	P220	-7040K	
	P320	-7080K	
	P36	-7560K	
	P40	-7580K	
	P60	-7600K	
150 1000	P80	-7620K	
150 x 1090	P100	-7640K	
(6" x 43")	P120	-7660K	
	P150	-7680K	
	P180	-7700K	
	P320	-7740K	



The ideal tool for those awkward finishing jobs, the spring loaded holders combine with standard sanding belts to become a simple but effective lapping tool.



Sanding Sticks

To Suit Belt Size YRK-204 6mm x 330 -9060K 12mm x 420 -9120K 20mm x 520





Set Contents:

- 1 6mm sanding stick, 1 12mm sanding stick,
- 1 19mm sanding stick,
- 2 6mm x 330mm P120 sanding belts, 2 12mm x 420mm P120 sanding belts,
- 2 19mm x 520mm P120 sanding belts.

9 **PIECES**

Order Code YRK-204 -9500K

PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

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GROUP 205

SANDING BANDS



Spiral wound with tear-resistant backing fabric. For grinding and finishing edges, profiles, welded joints etc. For use with power tools. Aluminium Oxide for use on most metals.



* P60 = Coarse, P80 = Medium, P150 = Fine.

Diameter x Width (mm)	Grit*	Max. (rpm)	Weight per 50	Order Code YRK-205	
10 x 10	P60 P80	38,000 38,000	20g 30g	-0520K -0550K	
10 x 20	P150 P60 P80	38,000 38,000 38,000	40g 50g 50g	-0580K -0720K -0750K	
13 x 10	P150 P60 P80	38,000 30,000 30,000	40g 50g 30g	-0780K -0920K -0950K	
13 X 10	P150 P60	30,000	30g 30g 90g	-0980K -1120K	
13 x 25	P80 P150 P60	30,000	80g 60g	-1150K -1180K -1320K	
15 x 10	P80 P150	26,000 26,000 26,000	40g 40g 30g	-1350K -1350K -1380K	
15 x 30	P60 P80 P150	26,000 26,000 26,000	120g 100g 80g	-1520K -1550K -1580K	
19 x 25	P60 P80 P150	20,000 20,000 20,000	140g 110g 80g	-1720K -1750K -1780K	
22 x 20	P60 P80 P150	17,000 17,000 17,000	120g 110g 80g	-1920K -1950K -1980K	
25 x 25	P60 P80 P150	15,000 15,000 15,000	160g 150g 130g	-2120K -2150K -2180K	
30 x 20	P60 P80 P150	13,000 13,000 13,000	160g 130g 120g	-2320K -2350K -2380K	
30 x 30	P60 P80 P150	13,000 13,000 13,000	240g 200g 180g	-2520K -2550K -2580K	
38 x 25	P60 P80 P150	10,000 10,000 10,000	270g 220g 210g	-2720K -2750K -2780K	
45 x 30	P60 P80 P150	8,500 8,500 8,500	380g 310g 290g	-2920K -2950K -2980K	
51 x 25	P60 P80 P150	7,500 7,500 7,500	330g 300g 320g	-3120K -3150K -3180K	
60 x 30	P60 P80 P150	6,500 6,500 6,500	430g 400g 360g	-3320K -3350K -3380K	
75 x 30	P60 P80 P150	5,000 5,000 5,000	670g 490g 550g	-3520K -3550K -3550K -3580K	
100 x 40	P60 P80 P150	4,000 4,000 4,000	1100g 400g 700g	-3720K -3750K -3780K	

Sanding Band Kits

21 Piece Kits

Spiral wound with tearresistant backing fabric. For grinding and finishing edges, profiles, welded joints etc. For use with power tools. Aluminium oxide for use on most metals.





Size (mm)	Contents	Order Code YRK-205	
15 x 30	10 x 6 x P80 4 x P150 1 x 6mm Shank Holder	-9360К	
22 x 20	4 x P60 10 x P80 6 x P150 1 x 6mm Shank Holder	-9300К	
25 x 25	10 x P60 6 x P80 4 x P150 1 x 6mm Shank Holder	-9320К	
51 x 25	10 x P60 6 x P80 4 x P150 1 x 6mm Shank Holder	-9340К	

Drum Holders

Suitable for use with chucks/collets on all portable power and air tools. For use with spiral bound abrasive sanding bands. Self expanding when in use for a secure grip on the band.

All shanks are 6mm, except where marked * which have an 8mm shank.

141-1-1-1



Diameter x Width (mm)	Weight per 5	Order Code YRK-205	
10 x 10	50g	-4100K	
10 x 20	70g	-4130K	
13 x 10	60g	-4160K	
13 x 25	80g	-4190K	
15 x 10	70g	-4220K	
15 x 30	100g	-4250K	
19 x 25	110g	-4280K	
22 x 20	120g	-4310K	
25 x 25	140g	-4340K	
30 x 20	150g	-4370K	
30 x 30	200g	-4400K	
38 x 25	240g	-4430K	
45 x 30	380g	-4460K	
51 x 25	360g	-4490K	
60 x 30	460g	-4520K	
75 x 30*	1100g	-4550K	

Fitting/Removal Of Bands

Spindle Rotation During Use (Holder expands)



Band Rotation (Holder stationary)



Max Operating Speeds (Peripheral=25M/sec)

Band Dia.	Max.	Band Dia.	Max
(mm)	(rpm)	(mm)	(rpm)
10	47,500	30	15,800
13	36,500	38	12,500
15	31,500	45	10,500
19 22 25	25,000 21,500 19,000	60 75 100	



CARTRIDGE ROLLS



Spirally wound aluminium oxide cloth rolls that wear in use constantly exposing new abrasive. Used for weld flash removal, deburring, blending and polishing applications. Available in two types.

A steel mandrel must be used to secure the abrasive to the tool.

Maximum Running Speeds: Up to 12mm dia. 22,000rpm. Up to 19mm dia. 18,000rpm. Up to 25mm dia. 10,000rpm.

Straight Type





Diameter x Length (mm)	Туре	Grit	Weight per 100	Order Code YRK-205	
3 x 19	CR1	P80 P120	100g	-7010K -7020K	
6 x 19	CR3	P80	150g	-7050K	
6 x 25	CR4	P80 P120	200g	-7070K -7080K	
6 x 38	CR4	P80 P120	200g	-7250K -7260K	
9.5 x 25	CR5	P80	265g	-7090K	
9.5 x 38	CR6	P80 P120	400g	-7110K -7120K	
12 x 38	CR8	P60 P80 P120	670g	-7150K -7155K -7160K	
19 x 38	CR10	P60 P120	1500g	-7190K -7200K	

Mandrels

For use with Cartridge Rolls. This steel adaptor is used to secure and hold both tapered and parallel sided cartridge rolls to air grinders or electric drills. This holder is used by sliding the cartridge roll onto the mandrel pilot until the bottom of the abrasive touches the threaded steel area. Simply screw the cartridge roll onto the threads to secure. Your mandrel should be at least 13mm longer than your cartridge roll.



Shank Diameter	Туре	To suit Rolls	Weight per 5	Order Code YRK-205	
3mm 6mm	CRM1 CRM3	CR1 CR3	35g 55g	-7510K -7530K	
6mm	CRM4	CR4 CR5 CR7 CRT1 CRT2 CRT4	55g	-7540К	
6mm	CRM5	CR6 CR8 CRT3 CRT5 CRT6	55g	-7550К	
6mm	CRM7	CR10 CR11	80g	-7570K	

Group 270/279 **Taper Type** Tapered for angles, corners and irregular or concave surfaces.





Diameter x Length (mm)	Туре	Grit	Weight per 100	Order Code YRK-205	
9.5 x 25	CRT1	P60 P120	235g	-7310K -7320K	
9.5 x 38		P80	256g	-7315K	
12 x 25	CRT2	P60	270g	-7330K	
12 x 38	CRT3	P60 P80 P120	460g	-7350K -7355K -7360K	

Cartridge Roll Kit

Spirally wound aluminium oxide cloth roll that wears in use, constantly exposing new abrasive. Used for weld flash removal, deburring, blending and polishing applications.

Straight type rolls: 6 - 10 x 38mm P80 and P120, 4 - 13 x 38mm P80 and P120, 12 - 6 x 38mm P80 and P120, 16 - 6 x 25mm P80 and P125, 6 - 10 x 25mm P80 and P120.

Taper type rolls: 6 - 10 x 38mm P80. 6 - 13 x 38mm P80.

Mandrels: 1 - 3 x 25 x 6mm, 1 - 3 x 19 x 6mm.





-9800K PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

YRK-205

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GROUP 205

SURFACE PREPARATION PRODUCTS



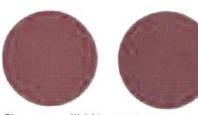
Quick Change Screw Fitting Discs

For general use including blending welds and removing machining marks. Also suitable for use on mild contours as well as flat surfaces. Quick change screw fitting ensures that the disc is always perfectly centred without adhesive, moving parts or centre screw damage to the workpiece. Higher speeds can be attained resulting in faster stock removal reduced man-hours and increased productivity.

Available in two abrasive types, aluminium oxide for general-purpose use and zirconia alumina for grinding and finishing of stainless steel. Available in 25mm, 38mm, 50mm, 75mm and 100mm diameters for the abrasive discs. Also available in a surface preparation material that is designed for smoothing surfaces prior to painting, removing rust, oxides, imperfections and blending out grit disc marks to produce fine finishes on metal. All discs are compatible with 3M ROLOC™ system holders.

Aluminium Oxide Abrasive Discs

For general-purpose use.



				1
Disc Dia.	Grit	Weight per 100	Order Code YRK-205	
	P36	220g	-5010K	
	P40	220g	-5020K	
	P50	220g	-5030K	
0.5	P60	220g	-5040K	
25mm	P80	220g	-5050K	
	P100	220g	-5060K	
	P120	220g	-5070K	
	P180	220g	-5080K	
	P40	320g	-5120K	
	P50	320g	-5130K	
38mm	P60	320g	-5140K	
	P80	320g	-5150K	
	P100	320g	-5160K	
	P180	320g	-5180K	
	P36	620g	-5210K	
	P40	620g	-5220K	
	P50	620g	-5230K	
50mm	P60	620g	-5240K	
JUIIIII	P80	620g	-5250K	
	P100	620g	-5260K	
	P120	620g	-5270K	
	P180	620g	-5280K	
	P36	1330g	-5310K	
	P40	1330g	-5320K	
	P50	1330g	-5330K	
75mm	P60	1330g	-5340K	
1 Junit	P80	1330g	-5350K	
	P100	1330g	-5360K	
	P120	1330g	-5370K	
	P180	1330g	-5380K	

Surface Preparation Discs

Designed for cleaning and finishing on all metals. Leaves a burr-free surface ready for painting or coating. Can also be used for the removal of light rust, oxides and coatings.



Disc Dia.	Grit	Weight per 100	Order Code YRK-205	
	Fine	630g	-6210K	
50mm	Med	630g	-6220K	
305870000000	Coarse	630g	-6230K	
	Fine	1330g	-6310K	
75mm	Med	1330g	-6320K	
	Coarse	1330g	-6330K	

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Zirconia Alumina Abrasive Discs

For grinding and finishing of stainless steel.

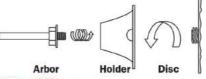




Disc Dia.	Grit	Weight per 100	Order Code YRK-205
05	P60	220g	-5640K
25mm	P80	220g	-5650K
	P36	330g	-5710K
38mm	P80	330g	-5750K
	P120	330g	-5770K
	P36	625g	-5810K
	P50	625g	-5830K
50mm	P60	625g	-5840K
	P80	625g	-5850K
	P120	625g	-5870K
	P40	1330g	-5920K
75mm	P60	1330g	-5940K
	P80	1330g	-5950K

Screw Fitting Disc Holders

Rubber holders to suit screw fitting discs. Supplied complete with 6mm diameter shank.





To Suit Disc Size	Weight Per 25	Order Code YRK-205	
25mm	0.80kg	-6810K	
38mm	0.95kg	-6820K	
50mm	1.00kg	-6830K	
75mm	2.00kg	-6840K	



Quick Change Screw Fitting Disc Kits

Multi-purpose kit containing: one of each surface preparation disc fine, medium and coarse. Two of each abrasive disc grades P36, P60, P80 and P120.

One 6mm diameter shank to fit the backing pad.

PIECES

Weight Order Code

Surface Conditioning Kit

250g

Aluminium oxide abrasive discs with quick change screw fitting. For cleaning and finishing on all metals leaving a burr-free surface ready for painting or coating. Can also be used for the removal of light rust, oxides and coatings. Suitable for use with power tools.

YRK-205

-9600K

Contents:

Diameter

50mm

2 discs x P36, P40, P50, P60, P80, P100, P120 and P180 grade.

Plus 6mm shank screw fitting disc holder.



CARBIDE BURRS

Carbide Burrs

Cut 3 - Rapid Cut

For use on softer non-ferrous and plastic materials i.e. aluminium, fibreglass, plastics, hard rubber and zinc alloy.

Cut 6 - Double Cut

Crosscut and double cut to improve control and chipbreaks. Manufactured from high grade tungsten carbide for general-purpose use.

Cut 9 - Chipbreaker

Chipbreaker fast stock removal for improved control and reduced chips for use on hard materials, i.e. steel alloy 50RC, 60RC, carbon and cast iron.







Suitable for deburring and polishing of cast iron, cast steel, carbon steel, alloy steel and stainless steel etc. up to HRC65 hardness.

Please note:

- Workpiece and tools should always be steady and well supported.
- Carbide burrs are not suitable for 'milling' large amounts of material, they are for light stock removal at high rpm's 'LOW FEED - HIGH SPEED'.

 Always ensure that at least 70% of the shank length is
- clamped by the collet or chuck of the tool being used.
- Always ensure that the tool is rated to the recommended operating speed of the burr.

Diameter	Recommended Operating Speeds (rpm)	Surface Speed
3	64.000 - 75.000	
6	32.000 - 38.000	600
8	24,000 - 28,000	600 -
10	19.000 - 22.000	700
12	16.000 -18.750	m/min
16	12.000 - 14.000	

Carbide **Burrs**

Cylindrical-End Cutting

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
ØxL (mm)	Order Code KEN-210	Order Code KEN-210
3 x 14*	•	-0080K
6 x 12*	-	-0120K
6 x 18	-0140K	-0160K
8 x 20	•	-0200K
10 x 20	-0220K	-0240K
12 x 20		-0280K
12 x 25	-0340K	-0360K
16 x 25	•	-0400K

Cylindrical Plain End

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
ØxL (mm)	Order Code KEN-210	Order Code KEN-210
3 x 14*	(2 1)	-0580K
6 x 12*		-0620K
6 x 18	_	-0660K
8 x 20	•	-0700K
10 x 20	-0720K	-0740K
12 x 20		-0780K
12 x 25	-0840K	-
16 x 25	•	-0900K
19 x 25	-0980K	-

Cylindrical Ball Nosed

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code KEN-210	Order Code KEN-210
3 x 12*	•	-1080K
6 x 12*		-1120K
6 x 18	-1140K	-1160K
8 x 20		-1200K
10 x 20	-1220K	-1240K
12 x 25	-1300K	-1320K
16 x 25		-1400K

Carbide Burrs

Cylindrical-End Cutting

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.









GROUP

210

Head Size _	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
3 x 12*		S = B	-0129K
3 x 14*	<u>.</u>	-0086K	-0089K
6 x 15*	2	-0126K	74
6 x 16		-0166K	-0169K
6 x 19	-0143K	#	-
8 x 19	_	-0206K	-0209K
10 x 19		-0246K	-0249K
13 x 25	÷	-0286K	-0289K
16 x 25	-0383K	-0406K	-0409K

Cylindrical Plain End

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.







Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
3 x 14*	-	-0586K	-0589K
4 x 13*	•	•	-0629K
6 x 13*	7 <u>-</u>	-0626K	•
6 x 16		-0666K	-0669K
6 x 19	-0643K	•	-
8 x 19	-	-0706K	-0709K
10 x 19	-0723K	-0746K	-0749K
13 x 25	3 = 3	-0786K	-0789K
16 x 25		-0906K	-0909K

Cylindrical Ball Nosed

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.







Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
3 x 14*	9 .	-1086K	-1089K
6 x 13*	-	-1126K	-1129K
6 x 16	-	-1166K	-1169K
8 x 19	(a)	-1206K	-1209K
10 x 19	•	-1246K	-1249K
11 x 25	13 <u>4</u> 6		-1329K
13 x 25		-1326K	-
16 x 25	•	-1406K	-1409K







Round Tree

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
3 x 13*	•	-3086K	-3089K
6 x 16	-	-3166K	-3169K
6 x 19	<u>-</u>	•	#
10 x 19	<u> </u>	-3246K	-3249K
13 x 25	<u>-</u>	-3326K	-3329K
16 x 25	5 -		-3409K

Flame Shape

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



-2326K

-2329K

-2409K

16 x 36

ABRASIVES

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



Ball Shape

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



Oval

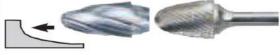
All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



Round Tree

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code KEN-210	Order Code KEN-210
3 x 12	=)	-3080K
6 x 18		-3160K
10 x 20	-3220K	-3240K
12 x 25	-3300K	-3320K
16 x 25	-3380K	-3400K

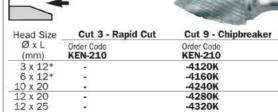
Flame Shape

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.

Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
Ø x L	Order Code	Order Code
(mm)	KEN-210	KEN-210
3 x 6*		-2120K
8 x 20	-	-2160K
12 x 32	-	-2320K
16 x 35	<u> </u>	-2400K

Pointed Tree

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



16 x 25

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.

-4400K

-6360K



16 x 15 **Oval Shape**

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

-5329K

16 x 25

Carbide Burrs







Conical

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
ØxL (mm)	Order Code KEN-210	Order Code KEN-210
3 x 11*		-7120K
6 x 12*	2	-7160K
6 x 20		-7200K
10 x 20	-	-7240K
12 x 25	•	-7320K
16 x 25	-	-7400K

Conical 14°

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
ØxL (mm)	Order Code KEN-210	Order Code KEN-210
3 x 11*		-8120K
6 x 12*		-8160K
8 x 22	-	-8200K
10 x 26	-8220K	-8240K
12 x 28	-8300K	-8320K
16 x 33		-8400K

Conical 60° Inc. Angle

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code KEN-210	Order Code KEN-210
6 x 4	•	-8620K
10 x 8	12	-8640K
16 x 14	*	-8660K

Conical 90° Inc. Angle All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
ØxL (mm)	Order Code KEN-210	Order Code KEN-210
3 x 3	•	-8870K
6 x 3	•	-8910K
10 x 4		-8930K
12 x 6	-	-8950K

Inverted Cone

All sizes are nominal. Sizes marked * are 3mm shank, all others are 6mm shank.







Head Size	Cut 3 - Rapid Cut	Cut 9 - Chipbreaker
ØxL (mm)	Order Code KEN-210	Order Code KEN-210
x 8		-9160K
13 x 12		-9320K
19 x 16	*	-9480K

Conical

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.







Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
3 x 11*	(-)	-7126K	-7129K
6 x 13*	7) <u>2</u>)	-7166K	-7169K
6 x 19	-	-7206K	-7209K
10 x 16	4727	-7246K	-7249K
13 x 22	949	-7326K	-7329K
16 x 25	2940	-7406K	•

Conical 14°

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.



Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
3 x 13*	(-)	-8126K	(- 0.
5 x 13*	-	•	-8129K
6 x 12	-	-8166K	-
6 x 16*	N ≅ 3	-	-8168K
6 x 16	19 4 0		-8169K
8 x 22	((* 0)	-8206K	-8209K
10 x 27	80 = 2	-8246K	-8249K
13 x 28	-	-8326K	-8329K
16 x 30	-	-8406K	-8409K

Conical 60° Inc. Angle

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
ØxL	Order Code	Order Code	Order Code
(mm)	YRK-210	YRK-210	YRK-210
10 x 8	-	-	-8649K
16 x 14	9(4)	-	-8669K

Conical 90° Inc. Angle

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.





Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
ØxL	Order Code	Order Code	Order Code
(mm)	YRK-210	YRK-210	YRK-210
6 x 3	-	•	-8919K
10 x 5	-		-8939K
13 x 6	0.40		-8959K

Inverted Cone

All sizes are nominal.

Sizes marked * are 3mm shank, all others are 6mm shank.







Head Size	Cut 3 - Rapid Cut	Cut 6 - Double Cut	Cut 9 - Chipbreaker
Ø x L (mm)	Order Code YRK-210	Order Code YRK-210	Order Code YRK-210
12.7 x 12.7	((=)	.=	-9329K
19 x 16		-	-9489K



Unique flute design: fine pitch and coarse pitch flutes for rapid material removal, while maintaining a smooth surface finish.

Contains 1x each:

10 x 19mm cylindrical end cutting, cylindrical plain end, cylindrical ball end, round tree, pointed tree,

6 x 5mm spherical, 6 x 19mm conical, 10 x 27 conical 14°.

UNIQUE 'DUAL CUT' DESIGN



•
8
PIECES

Shank Size	Order Code YRK-210	
3mm	-9940K	
6mm	-9920K	

Carbide Burr Sets

Sets of various style burrs now in a metal case. Ideal for the shop floor workman with various deburring tasks.

Operating speeds: 6,000 - 40,000rpm.

Cut 6 - 6mm Shank Contents 1x each:

10 x 19mm cylindrical end cutting, cylindrical plain end, cylindrical ball end, round tree, pointed tree,

6 x 5mm spherical,

6 x 19mm conical,

10 x 27 conical 14°.

Cut 6 - 3mm Shank Contents 1x each:

3 x 14mm cylindrical end cutting,

3 x 14mm cylindrical plain end,

3 x 14mm cylindrical ball end, 6 x 13mm pointed tree,

6 x 10mm oval,

6mm

3 x 3mm spherical,

3 x 11mm conical.

6 x 19mm conical 14°.



Shank Size	Order Code YRK-210
3mm	-9896K

-9886K

Carbide Burr Set

Cut 9

Chipbreaker fast stock removal for improved control and reduced chips for use on hard materials, i.e. steel alloy 50RC, 60RC, carbon and cast iron.

Operating speeds:

6,000 - 40,000rpm. 6mm shank.

Contents 1 each:

10 x 20 and 12 x 25mm ball nose.

12 x 25mm Plain cylindrical.

12 x 25 and 10 x 20mm round tree.

12 x 12mm ball.

9.5 x 15mm oval.

10 x 20mm pointed tree.



Order Code KEN-210	
-9880K	



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Diamond Coated Burr Set

Set of various style burrs packaged in a handy pocket 'glasses case' style plastic holder. Ideal for the shop floor workman with various deburring tasks. Assorted sizes of ball shape, cylindrical, ball nose cylindrical, tree shape and conical.

Up to 4.5mm diameter.

3m shank.

Overall length: 45mm.





Order Code YRK-210 -9900K



Diamond Coated Burrs

3mm shank. Overall length 45mm. Diamond grip mesh is 120/140. Recommended operating speeds 15,000 - 30,000rpm. Suitable for precision grinding of carbide gems, ceramics, tough alloys, cermets, tool steels etc.

Cylindrical Ball Nosed

| Head Dia. x | Order Code | Length (mm) | YRK-210 | 1.0 x 9 | -9010K | 1.5 x 9 | -9015K | 2.0 x 10 | -9020K | 2.5 x 10 | -9020K | 3.0 x 10 | -9030K | 4.0 x 10 | -9040K | 5.0 x 10 | -9050K | -

Ball Nosed	DIAMOND	
Head Dia. x Length (mm)	Order Code YRK-210	
1.0 x 1.0	-9310K	
2.0 x 2.0 3.0 x 3.0	-9320K -9330K	
4.0 x 4.0 5.0 x 5.0	-9340K -9350K	





-	Pointed Tree	1	DIAMOND	
8	E	-		
_	Head Dia. x Length (mm)	Order Code YRK-210		
_	2.0 x 9 3.0 x 9	-9220K -9230K		
	4.0 x 10 5.0 x 10	-9240K -9250K		

-	Conical		DIAM	
	_			
	Included Angle	Head Dia.	Order Code YRK-210	
	7° 10°	2 x 12 3 x 15	-9770K -9800K	

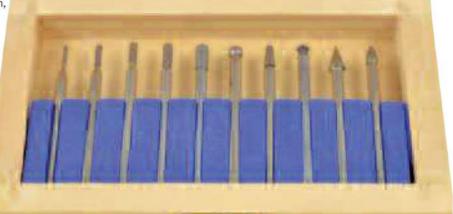
DIAMOND



10 piece assortment of burrs, all diamond coated, in a fitted wooden box.

Contents (with 3mm shank) 1x each: cylindrical $2 \times 8mm$, $3 \times 10mm$ and $5 \times 10mm$, cylindrical ball nosed $5 \times 10mm$, pointed tree $2 \times 10mm$ and $3 \times 10mm$, ball 2mm, 3mm and 5mm, 10° conical $0.5/3mm \times 15mm$.

10 PIECES



Order Code SEN-210 -8980K

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2018

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ABRASIVES

Shaft mounted flap wheels can be used in portable air or electric power tools, including tyre buffers, flexible shafts and hand drills. Manufactured from highest quality industrial cloth. Used for a wide range of applications such as removal of rust, cleaning up welds and sanding wood prior to painting. Boxed in 10s except for 60 x 50 and 80 x 50 which are packed in 6's. Recessed hub design for maximum access in tight corners.

Applications

ABRASIVES

Final finishing of metal surfaces. Mis-match removal and deburring on machined components. Blending and finishing tool, tubes, dies, moulds, channels. Edge blending and cleaning. Surface preparation prior to painting and plating. Can be used on wood, plastic and fibreglass.



3mm Sh	ank	No and
Grit	Weight per 10	Order Code YRK-220
30mm D	ia x 10mm	Height 23,000 MOS (rpm)
P60	120g	-1010K
P80	120g	-1020K
P120	120g	-1030K
P150	120g	-1040K
P180	130g	-1050K
P240	120g	-1080K
P320	110g	-1100K
30mm D	ia x 15mm	Height 23,000 MOS (rpm)
P60	160g	-1510K
P80	150g	-1520K
P120	140g	-1530K
P180	140g	-1550K

6mm Sh	ank	
Grit	Weight	Order Code
272.177	per 10	YRK-220
30mm D	ia x 10mm	Height 23,000 MOS (rpm)
P40	163g	-1570K
P60	163g	-1572K
P80	155g	-1574K
P120	155g	-1576K
30mm D	ia x 15mm	Height 23,000 MOS (rpm)
P40	200g	-1600K
P60	210g	-1610K
P80	200g	-1620K
P120	200g	-1630K
P150	210g	-1640K
40mm D	ia x 10mm	Height 19,100 MOS (rpm)
P80	244g	-1920K
40mm D	ia x 15mm	Height 19,100 MOS (rpm)
P40	330g	-2000K
P60	340g	-2010K
P80	330g	-2020K
P120	330g	-2030K
40mm D	ia x 20mm	Height 19,100 MOS (rpm)
P40	400g	-2200K
P60	400g	-2210K
P80	390g	-2220K
P120	400g	-2230K
P180	380g	-2250K
40mm D	ia x 25mm	Height 19,100 MOS (rpm)
P40	490g	-2400K
P60	480g	-2410K
P80	460g	-2420K
P120	450g	-2430K
P180	550g	-2450K

Grit		0.1.0.1
	Weight per 10	Order Code YRK-220
40mm	Dia x 30mm	Height 19,100 MOS (rpm)
P40	490g	-2600K
P60 P80	530g 490g	-2610K -2620K
		Height 15,200 MOS (rpm)
P40	350g	-2800K
P60	320g	-2810K
P80 P120	370g 360g	-2820K -2830K
		Height 15,200 MOS (rpm)
P40	460g	-3000K
P60 P80	440g 430g	-3010K -3020K
P120	450g	-3030K
	Dia x 20mm	Height 15,200 MOS (rpm)
P40	580g	-3500K
P60 P80	550g 580g	-3510K -3520K
P120	550g	-3530K
		Height 15,200 MOS (rpm)
P40	630g	-3800K
P60 P80	660g 650g	-3810K -3820K
P120	650g	-3830K
P150	640g	-3850K
		Height 15,200 MOS (rpm)
P40 P60	740g 730g	-3900K -3910K
P80	730g	-3920K
P120	720g	-3930K
P180	720g	-3940K Height 15,200 MOS (rpm)
P40	990g	-3950K
P60	980g	-3960K
P80	920g	-3970K
P120 P180	910g 920g	-3980K -3990K
		Height 12,000 MOS (rpm)
P40	700g	-4000K
P60	730g	-4010K
P80 P120	730g 710g	-4020K -4030K
		Height 12,000 MOS (rpm)
P40	950g	-4500K
P60	880g	-4510K
P80 P120	880g 890g	-4520K -4530K
P150	880g	-4540K
P180		
	880g	-4550K
P240	920g	-4580K
60mm	920g Dia x 40mm	-4580K Height 12,000 MOS (rpm)
60mm P40	920g Dia x 40mm 1100g	-4580K Height 12,000 MOS (rpm) -5000K
60mm P40 P60	920g Dia x 40mm 1100g 1100g	-4580K Height 12,000 MOS (rpm) -5000K -5010K
P40 P60 P80	920g Dia x 40mm 1100g 1100g 1070g	-4580K Height 12,000 MOS (rpm) -5000K
60mm P40 P60	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K
P40 P60 P80 P120 P180 P240	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K
P40 P60 P80 P120 P180 P240 60mm	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm)
P40 P60 P80 P120 P180 P240 60mm	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5050K -5080K Height 12,000 MOS (rpm)
P40 P60 P80 P120 P180 P240 60mm	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm)
P40 P60 P80 P120 P180 P240 60mm P40 P60	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K
P40 P60 P80 P120 P180 P240 60mm P40 P60 P80 P120 P180	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K
P40 P60 P80 P120 P180 P240 60mm P40 P60 P80 P120 P180 80mm	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K n Height 8,900 MOS (rpm)
P40 P60 P80 P120 P180 P240 60mm P40 P60 P80 P120 P180 80mm P40	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1 Dia x 20mm 1100g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm)
P40 P60 P80 P120 P180 P240 60mm P40 P60 P80 P120 P180 80mm	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K n Height 8,900 MOS (rpm)
P40 P60 P80 P120 P180 P240 60mm P40 P80 P120 P120 P120 P180 P40 P80	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1 100g 1100g 1100g 1 100g 1 Dia x 30mm	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K h Height 8,900 MOS (rpm) -5200K -5210K
60mm P40 P60 P120 P180 P240 60mm P40 P80 P120 P180 P80 P120 P180 80mm P40 P60 80mm P40 P60 P80 P60 P80 P60 P80 P80 P80 P80 P80	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1 100g 1100g 1100g 1100g 1100g 1500g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K n Height 8,900 MOS (rpm) -5200K -5210K -5220K n Height 8,900 MOS (rpm)
P40 P50 P120 P180 P240 P60 P80 P120 P40 P60 P80 P120 P180 P40 P60 P80 P120 P40 P60 P60 P80 P60 P80	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1370g 1420g 1330g 1100g 1100g 1100g 1100g 1100g 1100g 1100g 1500g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5220K Height 8,900 MOS (rpm)
P40 P60 P120 P180 P240 P60 P80 P120 P40 P60 P80 P120 P180 P60 P80 P80 P80 P80 P80	920g Dia x 40mm 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 130g 1100g 1100g 1100g 1100g 1100g 1100g 1400g 1400g 1400g 1400g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5210K -5210K -5210K -5510K -5510K -5510K -5510K
60mm P40 P60 P80 P120 P180 P240 60mm P40 P60 P80 P120 P180 80mm P40 P60 P80 P120 P120 P180 P120 P120 P120 P120 P120 P120 P120 P12	920g Dia x 40mm 1100g 1100g 1100g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1 Dia x 20mm 1100g 1100g 1100g 1500g 1400g 1400g 1400g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K n Height 8,900 MOS (rpm) -5200K -5210K -5210K -5210K -520K -5510K -5510K -5510K -5510K
P40 P50 P120 P180 P240 P60 P80 P120 P180 P60 P80 P120 P180 P120 P180 P60 P60 P80 P120 P320 P320	920g Dia x 40mm 1100g 1100g 1100g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1100g 1100g 1100g 1100g 1400g 1400g 1400g 1400g 1500g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5210K -5210K -5210K -5510K -5510K -5510K -5510K
60mm P40 P60 P120 P180 P240 60mm P40 P80 P120 P180 P80 P120 P180 80mm P40 P60 P80 P120 P80 P40 P60 P80 P40 P60 P80 P120 P120 P40 P60 P80 P120 P120 P120 P120 P120 P120 P120 P12	920g Dia x 40mm 1100g 1100g 11070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1100g 1100g 1100g 1100g 1400g 1400g 1400g 1400g 1400g 1500g 160a x 40mm 1900g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5210K -5220K Height 8,900 MOS (rpm) -5500K -5510K -5520K -5530K -5530K -5600K Height 8,900 MOS (rpm)
60mm P40 P60 P120 P180 P240 60mm P40 P80 P120 P180 P120 P180 80mm P40 P60 P80 P120 P80 P40 P60 P80 P60 P80 P120 P60 P80 P60 P80 P60 P80 P60	920g Dia x 40mm 1100g 1100g 1100g 1070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1420g 130g 1400g 1100g 1400g 1500g 1600g 1800g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5220K Height 8,900 MOS (rpm) -5520K -5510K -5510K -5510K -5530K -5530K -5600K Height 8,900 MOS (rpm)
60mm P40 P60 P80 P120 P180 P40 P60 P80 P120 P180 P120 P180 P60 P80 P120 P80 P80 P80 P80 P80 P80 P80 P80 P80 P8	920g Dia x 40mm 1100g 1100g 11070g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1420g 1100g 1100g 1100g 1100g 1400g 1400g 1400g 1400g 1400g 1400g 1400g 1400g 1800g 1800g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5220K Height 8,900 MOS (rpm) -5520K -5510K -5510K -5530K -5530K -5600K Height 8,900 MOS (rpm)
60mm P40 P60 P80 P120 P180 P240 60mm P40 P60 P120 P180 80mm P40 P60 P80 P120 P320 80mm P40 P60 P80 P120 P120 P120 P120 P120 P120 P120 P12	920g Dia x 40mm 1100g 1100g 1100g 1070g 1060g 1050g Dia x 50mm 1533g 1370g 1420g 1330g 1420g 1100g 1100g 1100g 1100g 1400g 1800g 1800g 1800g 1800g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5110K -5110K -5140K -5140K Height 8,900 MOS (rpm) -5200K -5210K -5210K -5250K -5250K -5510K -5550K -5500K -5510K -5510K -5500K -5600K Height 8,900 MOS (rpm)
60mm P40 P60 P80 P120 P180 P240 60mm P40 P60 P120 P180 80mm P40 P60 P80 P120 P320 80mm P40 P60 P80 P120 P120 P120 P120 P120 P120 P120 P12	920g Dia x 40mm 1100g 1100g 1100g 1070g 1060g 1050g Dia x 50mm 1533g 1370g 1420g 1330g 1420g 1100g 1100g 1100g 1100g 1400g 1800g 1800g 1800g 1800g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5220K Height 8,900 MOS (rpm) -5520K -5510K -5510K -5530K -5530K -5600K Height 8,900 MOS (rpm)
60mm P40 P60 P80 P120 P180 P240 60mm P40 P80 P120 P180 80mm P40 P60 P80 80mm P40 P60 P80 80mm P40 P80 P120 P320 80mm P40 P80 P320 80mm P40 P80 P80 P80 P80 P80 P80 P80 P80 P80 P8	920g Dia x 40mm 1100g 1100g 1100g 1070g 1060g 1050g Dia x 50mm 1533g 1383g 1370g 1420g 1330g 1100g 1100g 1100g 1100g 1100g 1400g 1400g 1400g 1400g 1500g 1400g 1400g 1400g 1400g 1800g 1800g 1800g 1800g	-4580K Height 12,000 MOS (rpm) -5000K -5010K -5020K -5030K -5050K -5080K Height 12,000 MOS (rpm) -5100K -5110K -5110K -5120K -5130K -5140K Height 8,900 MOS (rpm) -5200K -5210K -5210K -5210K -5250K -5250K -5530K -5500K -5510K -5530K -600K Height 8,900 MOS (rpm) -6000K -6010K -6020K -6030K Height 8,900 MOS (rpm)

Flap Wheel Sets

Shaft mounted flap wheels can be used in portable air or electric power tools, including tyre buffers, flexible shafts and hand drills. Manufactured from highest quality industrial cloth. Used for a wide range of applications such as removal of rust, cleaning up welds and sanding wood prior to painting. Recessed hub design for access in tight corners.



215g -6950K 6mm 8 Piece Set 40 x 15mm: P120, Contents: 50 x 20mm: P80, 50 x 25mm: P60, 60 x 30mm: P40, 30 x 15mm: P60, 30 x 15mm: P120, 40 x 15mm: P60, 60 x 30mm: P80.



-			
Shank	Weight	Order Code	
Sizes	Per Set	YRK-220	
Coom	2554	COOON	

8 Piece 'Mini' Set Contents: (*6mm Shank) 10 x 10mm: P60, 10 x 10mm: P120, 15 x 15mm: P80*

15 x 15mm: P120, 20 x 10mm: P60* 20 x 10mm: P120* 25 x 15mm: P80,

3/6mm

6mm



PIECES Weight Per Set Order Code YRK-220 Shank Sizes

200g

-7000K

PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

2300g

P120

-6530K

3/6mm SHANKS

AS

Flap Discs

High performance alternative to sanding discs. Have the advantage over depressed centre grinding discs on light gauge sheet metal where surface finish is important. Overlapped abrasive strips slowly wear away revealing fresh abrasive, ensuring the disc always cuts effectively, reducing clogging and providing constant finish throughout disc life. No backing pads needed. Safe to use at 80m/s on any grinder. Tested at 150m/s and approved by the German Grinding Wheel Authority (DSA). Available in two grades and with two types of backing.





115mm Rust & Paint Removal Disc

Made of intertwined nylon fibres which are then immersed in synthetic resin and gently hardened. Ideal for removing old paint, rust and welding splatter without scratching the

surface of the workpiece, cleaning and smoothing wood and plastic, polishing of stainless steel and removal of thermal bluing.

DIN EN 13743.



Size x Bore	Maximum	Order Code	
(mm)	rpm	YRK-245	
115 x 22	10,500	-3800K	

Non Woven Polishing Flap Discs

High performance non-woven flap discs make an ideal choice for polishing and finishing stainless steel, carbon steel, non-ferrous metals etc. Available in two sizes and choice of coarse, medium and fine.

Maximum rpm 13,280 and maximum speed 80m/s.



Size (mm)	Grade	Order Code YRK-220	
115 x 22	Coarse	-9800K	
115 x 22	Medium	-9810K	
115 x 22	Fine	-9820K	
125 x 22	Coarse	-9830K	
125 x 22	Medium	-9840K	
125 x 22	Fine	-9850K	

Aluminium Oxide Grade Aluminium-Backed (General-purpose).





Grit	Weight per 10	Order Code YRK-220
100mn	n Dia x 16m	m Bore 15,300 MOS (rpm)
P36	0.90kg	-9010K
P40	0.85kg	-9020K
P60	0.75kg	-9030K
P80	0.70kg	-9040K
P120	0.65kg	-9050K
115mn	n Dia x 22m	m Bore 13,300 MOS (rpm)
P36	1.10kg	-9110K
P40	1.20kg	-9120K
P60	1.20kg	-9130K
P80	1.05kg	-9140K
P120	0.90kg	-9150K
125mn	n Dia x 22m	m Bore 12,000 MOS (rpm)
P36	1.40kg	-9210K
P40	1.60kg	-9220K
P60	1.40kg	-9230K
P80	1.40kg	-9240K
P120	1.40kg	-9250K

Zirconium Grade Aluminium-Backed (For stainless steel).



Weight



Grit	per 10	YRK-220
100mr	n Dia x 16m	m Bore 15,300 MOS (rpm)
P36	0.85kg	-8010K
P40	0.80kg	-8020K
P60	0.80kg	-8030K
P80	0.70kg	-8040K
P120	0.70kg	-8050K
115mr	n Dia x 22m	m Bore 13,300 MOS (rpm)
P36	1.20kg	-8110K
P40	1.25kg	-8120K
P60	1.20kg	-8130K
P80	1.00kg	-8140K
P120	8.00kg	-8150K
125mr	n Dia x 22m	m Bore 12,000 MOS (rpm)
P40	1.55kg	-8220K
P60	1.50kg	-8230K
P80	1.10kg	-8240K
P120	1.30kg	-8250K

Order Code

Aluminium Oxide Grade Glass Fibre-Backed

(General-purpose, non-scratch).





Grit	Weight per 10	Order Code YRK-220
100mn	n Dia x 16m	m Bore 15,300 MOS (rpm)
P36	0.70kg	-9410K
P40	0.70kg	-9420K
P60	0.65kg	-9430K
P80	0.60kg	-9440K
P120	0.55kg	-9450K
115mn	n Dia x 22m	m Bore 13,300 MOS (rpm)
P36	0.95kg	-9510K
P40	0.90kg	-9520K
P60	0.85kg	-9530K
P80	0.75kg	-9540K
P120	0.75kg	-9550K
125mn	n Dia x 22m	m Bore 12,000 MOS (rpm)
P36	1.30kg	-9610K
P40	1.20kg	-9620K
P60	1.10kg	-9630K
P80	1.00kg	-9640K
P120	0.90kg	-9650K
180m	m Dia x 22m	m Bore 8,600 MOS (rpm)
P36	2.40kg	-9710K
P40	2.30kg	-9720K

Zirconium Grade Glass Fibre-Backed

(For stainless steel, non-scratch).





Grit	Weight per 10	Order Code YRK-220
100mm		m Bore 15,300 MOS (rpm)
PP36	0.70kg	-8410K
P40	0.70kg	-8420K
P60	0.70kg	-8430K
P80	0.60kg	-8440K
P120	0.55kg	-8450K
115mm	n Dia x 22m	m Bore 13,300 MOS (rpm)
P36	0.85kg	-8510K
P40	0.80kg	-8520K
P60	0.90kg	-8530K
P80	0.80kg	-8540K
P120	0.75kg	-8550K
125mm	n Dia x 22m	m Bore 12,000 MOS (rpm)
P36	1.20kg	-8610K
P40	1.15kg	-8620K
P60	1.15kg	-8630K
P120	1.00kg	-8650K
180m	m Dia x 22m	m Bore 8,600 MOS (rpm)
P36	2.60kg	-8710K
P40	2.30kg	-8720K
P60	2.20kg	-8730K
P80	2.00kg	-8740K



Size Order Code
YRK-220
115mm -9905K
125mm -9910K

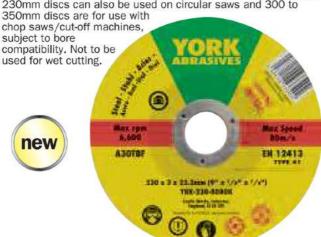


Grade R30 - For use on stainless steel.

Grade X24 - Special, for use on cast iron.

Type 41 Flat Reinforced Cutting

Manufactured to assure operator safety and optimum performance. For use with all portable angle grinders. 180mm to 230mm discs can also be used on circular saws and 300 to



Size (mm) Dia. x Width x Bore	Grade	Order Code YRK-230	
100 x 3 x 16	A30RBF	-5110K	
100 x 3 x 16	C24RBF	-5120K	
115 x 3 x 22	A30TBF	-5150K	
115 x 3 x 22	C24RBF	-5160K	
125 x 3 x 22	A30RBF	-5200K	
125 x 3 x 22	C24TBF	-5210K	
180 x 3 x 22	A30TBF	-5250K	
180 x 3 x 22	C24TBF	-5260K	
230 x 3 x 22	A30TBF	-5300K	
230 x 3 x 22	C24TBF	-5310K	
300 x 3 x 20	A30RBF	-5350K	
300 x 3 x 20	C24RBF	-5360K	
300 x 3 x 22	A30RBF	-5380K	
300 x 3 x 22	C24RBF	-5390K	
355 x 3 x 25	A24NBF	-5420K	

Inox Cutting Discs

ABRASIVES

Flat reinforced cutting discs for use with portable angle grinders. 180mm and 230mm discs can also be used on circular saws. Not to be used for wet cutting. For stainless steel (iron, chlorine and sulphur-free). **EN 12413.**

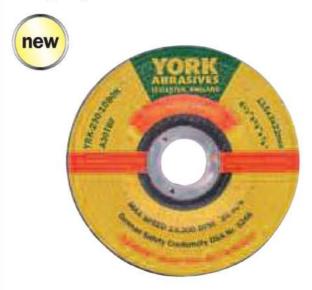


Size (mm) Dia. x Width x Bore	Order Code YRK-230	
110 x 1 x 16	-4750K	
115 x 1 x 22	-4770K	
115 x 1.6 x 22	-4780K	
125 x 1 x 22	-4800K	
125 x 1.6 x 22	-4810K	
180 x 1.8 x 22	-4830K	
230 x 1.8 x 22	-4850K	

Cutting Discs

Type 42 Depressed Centre Cutting Discs.

Manufactured to assure operator safety and optimum performance. For use with all portable grinders/cut-off machines. Not to be used for 'free hand' cutting and importantly not to be used for grinding.



Size (mm) Dia. x Width x Bore	Grade	Order Code YRK-230	
100 x 3 x 16	A30TBF	-0650K	
100 x 3 x 22	A30TBF	-0670K	
115 x 3 x 22	A30RBF	-0690K	
115 x 3 x 22	A30TBF	-0710K	
125 x 3 x 22	A30RBF	-0730K	

new

DPC Grinding Discs

Type 27 Depressed Centre Grinding

Manufactured to assure operator safety and optimum performance. For use with all portable angle grinders. Not to be used for 'free hand' or wet grinding.

Optimum angle for use 25 to 35°.



Size (mm) Dia. x Width x Bore	Grade	Order Code YRK-230	
100 x 5 x 16	A30TBF	-0250K	
100 x 6 x 22	A30TBF	-0260K	
115 x 5 x 22	A30RBF	-0300K	
115 x 6 x 22	A30TBF	-0310K	
125 x 6 x 22	A30RBF	-0350K	
180 x 5 x 22	A30TBF	-0400K	
180 x 6 x 22	A30RBF	-0410K	
180 x 6 x 22	A30RBF	-0420K	
230 x 6 x 22	A30TBF	-0460K	

PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

new

CUTTING & GRINDING DISCS



FN 12413

GROUP

Depressed Centre & Flat Reinforced Cutting & Grinding Discs

The York Gold range of Cutting and Grinding discs offer an optimised performance to price ratio for all industrial applications. They can be used across a broad range of industries including Automotive, Foundry, Fabrication, Aerospace and Construction. All York Gold Depressed Centre and Flat Reinforced Cutting Wheels carry the "oSa" (The Organisation for the Safety of Abrasives) mark of approval.

Depressed Centre Grinding - Type 27

For grinding applications. Sharp Aluminium Oxide grains. Longer life and higher material removal rates. Non-polluting of stainless Steels (Fe, S, CI < 0.1%) Iron, Sulphur and Chlorine content < 0.1%.



Ţ				
Dia	Size (mm)	Grade	Order Code	

100 x 6 x 16 115 x 4 x 22 A30S -0165K AS30T-BF -1125K 115 x 6 x 22 125 x 6 x 22 180 x 6 x 22 -1165K -2165K A30S A30S A30S -3165K 230 x 6 x 22 4165K

Depressed Centre Cutting - Type 42

For metal cutting. Sharp Aluminium Oxide grains. Longer life and higher material removal rates. Non-polluting of stainless Steels (Fe, S, Cl <0.1%) Iron, Sulphur and Chlorine content < 0.1%.





Size (mm) Dia. x Width x Bore	Grade	Order Code YRK-230	
100 x 3 x 16	A30	-0085K	
115 x 3 x 22	A30	-1085K	
125 x 3 x 22	A30	-2085K	
180 x 3 x 22	A30	-3085K	
230 x 3 x 22	A30	-4085K	

Flat Reinforced Cutting - Type 41

For metal cutting. Sharp Aluminium Oxide grains. Longer life and higher material removal rates. Non-polluting of stainless Steels (Fe, S, Cl < 0.1%) Iron, Sulphur and Chlorine content < 0.1%.

*For use on Tiles, natural stone and some building materials.



√	-	1 1	
Size (mm) Dia. x Width x Bore	Grade	Order Code YRK-230	
100 x 3 x 16	A30S	-5085K	
115 x 3 x 22	A30S	-6085K	
*115 x 3 x 22	C30S	-6805K	
125 x 3 x 22	A30S	-6955K	
180 x 3 x 22	A30S	-7085K	
230 x 3 x 22	A30S	-8085K	
350 x 3 x 22	A24-RBF	-9925K	

Inox Cut-Off Discs - Type 41

Designed specially for lnox cutting-off applications. Made up of sharp aluminium grains, these wheels offer longer life and

higher material removal rates making them ideal for a number of industrial applications. Non-polluting of stainless Steels (Fe, S, Cl < 0.1%) Iron, Sulphur and Chlorine content < 0.1%.



Size (mm) Dia. x Width x Bore	Grade	Order Code YRK-230	
115 x 1 x 22	A60S	-4435K	
115 x 1.6 x 22	A46S	-4440K	
125 x 1 x 22	A60S	-4465K	
125 x 1.6 x 22	A46S	-4470K	
180 x 1.6 x 22	AS46	-4500K	
230 x 1.8 7x 22	A46S	-4540K	

PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

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GRINDING WHEELS

Grinding Wheels

AS

Vitrified bond for precision grinding. Unaffected by water, acid and oils. All $1^{1/4}$ " bore, supplied with 1", 7/8", 3/4", 5/8" and 1/2" bore nylon bushes.

All York grinding wheels are supplied in a unique storage box, which helps prevent chipping and other accidental damage.

Spare cases available.

Type 1 Plain











All York grinding wheels are supplied in a unique storage box, which helps prevent chipping and other accidental damage.

Abrasive Types

A - Regular Aluminium Oxide WA - White Aluminium Oxide GC - Silicon Carbide

Continue	- 2

Size (mm)	Gr	ade	Order Code YRK-235	
(0.001)		31.75mm	Bore	
100 x 6	WA80KV	Med	-0035K	
	WA60KV	Med	-0042K	
127 x 6	WA100KV	Med	-0048K	
127 x 13	GC80KV	Med	-0055K	
	WA60KV	Med	-1115K	
150 x 6	WA100KV	Med	-1135K	
-	A46MV	Med	-1535K	
	A60MV	Med	-1555K	
150 x 13	A80MV	Med	-1585K	
100 X 13	WA60KV	Med	-1622K	
	WA100KV	Med	-1627K	
	GC60JV	Soft	-1635K	
	A46MV	Med	-1735K	
150 x 16	A60MV	Med	-1755K	
130 X 10	GC60JV	Soft	-1785K	
	GC100IV	Soft	-1805K	
	A360V	Med	-2015K	
	A36PV	Hard	-2025K	
	A46MV	Med	-2035K	
	A60NV	Med	-2055K	
	A60PV	Hard	-2065K	
150 x 20	VM08A	Med	-2075K	
	WA60KV	Med	-2095K	
	GC60JV	Soft	-2115K	
	GC80JV	Soft	-2125K	
	GC100IV	Soft	-2135K	
150 x 25	A60MV	Med	-2355K	
	GC60KV	Med	-2385K	
180 x 6	WA60KV	Med	-2405K	
	WA100KV	Med	-2415K	
	A46MV	Med	-2445K	
	GC60JV	Soft	-2465K	
	GC100IV	Soft	-2475K	
	WA46HV	Soft	-2485K	
100 - 12	WA46JV	Med	-2495K	
180 x 13	WA46KV	Med	-2505K -2515K	
	WA60JV WA60KV	Med Med	-2525K	
	VLOSAW	Soft	-2529K	
	WASOKV	Med	-2535K	-
	WA100KV	Med	-2545K	
	A60MV	Med	-2555K	
	WA46KV	Med	-2565K	
180 x 20	WA60KV	Med	-2575K	
100 / 20	WASOKV	Med	-2575K	
	GC60JV	Soft	-2595K	
3	WA46KV	Med	-2598K	
200 x 13	WA60KV	Med	-2605K	
200720	WASOKV	Med	-2615K	
	111.100111			

Size (mm)	Gr	ade	Order Code YRK-235	
	A36MV	Med	-2618K	
	A36PV	Hard	-2625K	
200 x 20	A46MV	Med	-2635K	
	A46PV	Hard	-2645K	
	A60MV	Med	-2655K	
	A60PV	Hard	-2665K	
	WA46KV	Med	-2685K	
	WA60KV	Med	-2705K	
	GC60JV	Med	-2715K	
	A36PV	Hard	-2825K	
	A46MV	Med	-2835K	
	A46PV	Hard	-2845K	
	A60MV	Med	-2855K	
222 225	A60PV	Hard	-2865K	
200 x 25	A80MV	Med	-2875K	
	GC60JV	Soft	-2915K	
	GC80JV	Soft	-2925K	
	GC100IV	Soft	-2935K	
	GC120IV	Soft	-2945K	
		76.20mm I		
250 x 20	WA46KV	Med	-3245K	
256 x 20	WA60KV	Med	-3265K	
LOUNEO	A36MV	Med	-3305K	
	A36NV	Hard	-3325K	
	A46MV	Med	-3345K	
	A60MV	Med	-3365K	
	WA46JV	Med	-3425K	
256 x 25	WA46KV	Med	-3445K	
200 11 20	WA60KV	Med	-3465K	
	GC60JV	Med	-3505K	
	GC60KV	Med	-3525K	
	GC80JV	Med	-3545K	
	GC100IV	Soft	-3585K	
		27.00mm		
	WA46KV	Med	-4265K	
300 x 25	WA60KV	Med	-4285K	
300 X 23	WA100KV	Med	-4325K	
	7171200111	76.2mm B		
	A36NV	Hard	-4525K	
300 x 33	A46MV	Med	-4565K	
	A60MV	Med	-4605K	
	GC60JV	Med	-4705K	
on G/wheel	case for upto 1			
ducing bush	set 1", 3/4", 5/8	1/2"	-9015K	
adding bush	00. + 1 -4 1 0	1 6	002011	

Huntington Type Wheel Dressers

With improved quick release cutter wheel design which reduces down-time when changing wheels. Ergonomically designed cast iron handle and case hardened, polished cutters. Suitable for cleaning, sharpening and truing grinding wheels.



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ABRASIVES

5

GROUP

Manufactured from high quality steels to meet the demands of most industrial and DIY applications. Supplied display carded. High teeth per inch (TPI) blades will be slower cutting and produce a better edge finish. Low teeth per inch blades will be faster cutting but produce coarse edges on the workpiece. Different materials will also give different edge finishes depending on the make up of the material and direction of cut in relation to the direction of the grain. When cutting certain metals, lubricant or grease may be required to reduce friction and dissipate heat. Various techniques can be employed to prevent splintering of cut edges on wood, especially laminated materials. These include the use of an anti-splinter guard. This is a plastic insert that locates in the jigsaw base plate, reducing the gap around the blade and the splinter area. Another technique is to score a guide line on the wood. This creates a pre-cut line that must then be followed accurately. The last technique is to place adhesive tape over the proposed cut line. This holds the material in place whilst the cut is being made.















Material

BERREIT 200-001

DE - 340-127

KENNEDY SUSTAINE

DE UNI-CINI



Mild Steel

Stainless Steel

Non-Ferrous metal

Sheet Metal

*Best Sellers are also available in 'Contractor Packs' of 20 blades - See below

Effective Capacity (mm) Tooth Length Features/
Steel Wood Alum. Plastics Pitch (mm) Recommendations Equiv. Order Code KEN-240 HSS - Heavy Duty (Pack 5) Tapered & Ground 10.0 20.0 2.0 T101A -1010K 1.5-4.0 1.5-4.0 8.0 1.2 48 T118A *-1160K 2.0 2.0 0.7 T118G -1180K 50 3.0-6.0 - 3.0-15.0 30.0 3.0 75 T127D *-1270K 3.0-6.0 - 3.0-10.0 2.0 48 T118B *-1170K 3.0-6.0 - 3.0-10.0 2.0 100 T318B -3190K 3.0-6.0 - 3.0-15.0 30.0

3.0 T227D -2270K

10.0 10.0 2.6 75

T123X -1240K Set Teeth

110 10.0 10.0 10.0 5.0 Bi-Metal - High Performance (Pack 5)

Wavy Set Teeth 1.5-4.0

8.0 1.2

T118AF -1150K 240-115

'Contractor Packs'

1.5-4.0 -

The most popular T' style blades bulk packed in 20s for economy. Supplied in telescopic 'pocket' cases that are ideal for the industrial user.



					Effective			-	
		city (mm)		Tooth	Length		Equiv.	Order Code KEN-240	
				HSS .	Heavy	Duty (Pack 20)			
1.5-4.0	(8)	1.5-4.0	8.0	1.2	48	Wavy Set Teeth	T118A	-1165K	
3.0-6.0	7-	3.0-10.0) -	2.0	48	Wavy SetTeeth	T118B	-1175K	
3.0-6.0	-	3.0-15.0	30.0	3.0	75	Side Set Teeth	T127D	-1275K	



JIGSAW BLADES

Jigsaw
Blades Continued



Recommendations:



Plastics

ABRASIVES



Effective



Sandwich

Material



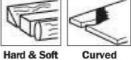
Plywood



Chipboards



Wood



Curved Cutting

T' Type Shank

T' Style or bayonet fitting as used by AEG, Atlas Copco, Bosch, Dewalt, Elu, Hitachi, Holz-Her, Kobe, Makita, Metabo and Osaki.



Capac	ity (ITHIII)	10001	rengui	realures/	Equiv.	Order Code	
Wood	Plastics	Pitch	(mm)	Recommendations	Equiv.	KEN-240	
			HCS	- Medium Duty (P	ack 5)		
15.0	8.0	1.2	48	Wavy Set Teeth	T119A	-1190K	
15.0	-	1.4	50	Ground Set Teeth	T101A0	OF- 1017K	
15.0	12	1.4	50	Tapered & Ground	T101A0	-1015K	
				Wavy Set Teeth			



30.0	20.0	2.0	1119B -1200K
50.0	30.0	2.5	Tapered & Ground 64 T101BR - 1030K
50.0	30.0	2.5	75 Tapered & Ground T101B *-1020K

50.0	-	4.0	75 T144DP -1450K
60.0	30.0	3.0	75 Side Set Teeth 75 T111C *-1110K
			Tapered & Ground

60.0	30.0	4.0	Tapered & Ground 75
60.0	50.0	4.0	75 Tapered & Ground T144D *-1440K
60.0	50.0	4.0	75 T244D -2440K
65.0	-	3.0	Tapered & Ground 90 7234X -2340K

		P P P	
		Bi-Metal - High Performance (Pack 5)
60.0 30.0 Cuts on Both Edges	4.0 1.8	Side Set Teeth 40 Combi	-3320K

Tapered & Ground

85 T301D -3010K

*Best Sellers are also available in 'Contractor Packs' of 20 blades - See below

KERM	EUY	240-119
	16	CANADA, 180-1003
	,	



240-120

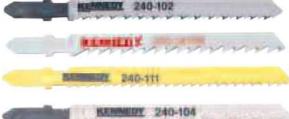


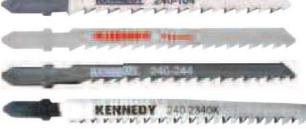
Cuts on

5











Jigsaw Blade Assortment

T'-Shank - Fits 90% of all current jigsaw makes and models

including Bosch, DeWalt, Hitachi, Kobe, Makita and Osaki. Supplied in a tough plastic storage case.

Contains one of each of the most popular wood cutting blades: Clean cut wood blades: T101AO, T101B, T101BR, T101AOF, T101BF, T101BRF.

Speed cut wood blades: T144D, T244D. 10 Speed cut hardwood blades:

T144DF. Precision cut wood blades: T144DP.

KEN-240 -5620K

184

70.0 50.0



'Contractor Packs'

The most popular 'T' style blades bulk packed in 20's for economy. Supplied in telescopic 'pocket' cases that are ideal for the industrial user.



	20
Capacity (mm) Tooth Length Wood Plastics Pitch (mm)	Features

60.0 50.0 4.0 75 Tapered & Ground T144D

od	Plastics	Pitch	(mm)	' Features	Equiv.	KEN-240	
			HCS	6 - Medium Duty (Pa	ack 20)		
.0	30.0	2.5	75	Tapered & Ground	T101B	-1025K	
.0	30.0	3.0	75	Side Set Teeth	T111C	-1115K	
.0	30.0	0.0	10	Side Set rectif	ITTIO	TITON	

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50.

60.

Jigsaw Blades

JIGSAW BLADES/FIBRE ABRASIVES 240/245

GROUP



Manufactured from high quality steels to meet the demands of most industrial and DIY applications. The quality and speed of cut is dependent on the pitch and the material being cut. Lubricant or grease may be required to reduce friction and dissipate heat when cutting some materials.

*Except Tungsten Carbide



Prices	per	pack	
--------	-----	------	--

	Capaci	ity (mm)		Tooth	Effective Length		Equiv.	Weight per Pk	Order Code	
Steel	Wood	Alum.	Plastics			reduies	Equiv.	per Pk	KEN-240	
			Two	Hole	Type S	uitable for old style Makita. HCS	- Medium Duty	(Pack 5)		MEN 240-503
-	30.0	+	20.0	2.0	60	Wavy set teeth	No.2	29g	-5020K	
*	40.0	-2	30.0	3.0	60	Side set teeth	No.3	29g	-5030K	4444444444
		834	U' Type	Suita	ble for I	Black & Decker and Hitachi DIY.	HSS - Medium I	Duty (Pacl	k 5)	
	20.0	50	20.0	2.5	60	For cutting curves, Wavy set	A5033	19g	-4280K	

Fibre **Hand Pads**

A range of non-woven fibre hand pads for cleaning, blending and finishing applications.

Size: 155 x 225mm. Supplied in packs of 10.

White - non-abrasive: For the removal of oxides and coatings, produces a scratch-free finish.

Grey - XX-fine pad: for light finishing on all minerals as well as lacquer de-nibbing.

Maroon - X-fine: A general-purpose conformable hand pad which gives a finer finish than the Green hand pad.

Green - fine: General-purpose hand pad for cleaning and finishing. It can also be used for lacquer de-nibbing and matt finishing on solid surfaces.

Black - medium: For medium to coarse finishing and blending. Brown - coarse: Heaviest duty pad in the range.

Used for light deburring, cleaning and finishing applications, e.g. deburring edges of sheet materials to improve handling.

Pack of 6

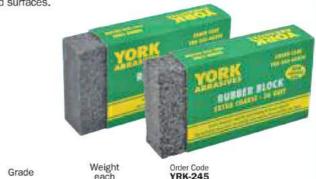
Handy book with 1 of each: white, grey, maroon, green, black and brown.



Colour	Grade	Size	YRK-245	
White	Non	A.1.5. (1505) - 7.6.(1505)	-2080K	
Grey	XX-Fine	155 x 225mm	-2100K	
Maroon	X-Fine		-2060K	
Green	Fine		-2040K	
Black	Medium	155 x 225mm	-2000K	
Brown	Coarse		-2020K	
Pack of 6	3-24 12-33	155 x 225mm	-3000K	

York Abrasive Blocks

Rubber sanding blocks impregnated with abrasive. Remains abrasive throughout the block. For industrial sanding/cleaning components and surfaces.



Grade	Weight each	Order Code YRK-245	
Fine	141g	-4000K	
Medium	110g	-4010K	
Coarse	119g	-4020K	
X-Coarse	122g	-4030K	

Non-woven Fibre Hand Pads

For cleaning, blending and finishing applications.

Green - fine: General-purpose pads for cleaning and finishing. Can also be used for lacquer de-nibbing and matt finishing on solid surfaces

Maroon - X-fine: General-purpose pads which give a finer finish than the Green hand pad.

Pad size: 152 x 229mm.



PRODUCTS ARE ONLY AVAILABLE VIA YOUR DISTRIBUTOR

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Available in a choice of seven grades for industrial, household, and trade use. For the preparation of surfaces between coats, use the wire wool dry. For removing paint spots, use with a white spirit, turpentine or liquid paint remover. For household work, use with soap and water as required. Suitable for use with metallic pots and pans. Always wear gloves.

Applications:

000 - Very Fine: Dulling of varnish, polishing metals and car bodies.
00 - Fine: Between coats of paint and polishing wooden surfaces.

- 0 Fine: General purpose.
- 1 Medium: Preparation prior to painting or varnishing.
- 2 Medium: General purpose.
 3 Coarse: Removal of paint, varnish, rust etc.
- 4 Very Coarse: Rubbing down wooden surfaces, preparation of car bodies/exterior surfaces.

Grade	Roll Weight	Order Code YRK-245	
000		-1210K	
00		-1220K	
0		-1230K	
1	200g	-1240K	
2		-1250K	
2		-1260K	
4		-1270K	
000		-1010K	
00		-1030K	
0		-1050K	
	450g	-1070K	
2		-1090K	
3		-1110K	
1 2 3 4		-1130K	



Before rust is removed



Rust removed



Non-woven Roll

Non-woven roll for cleaning, blending and finishing.

Colour	Grade	Size	Order Code YRK-245	
Maroon Green Black	X-Fine Fine Medium	100mm x 10m	-1600K -1640K -1620K	
Maroon Green Black	X-Fine Fine Medium	150mm x 10m	-1700K -1740K -1720K	





Shaft Mounted Combi Wheels

Made from high quality nylon, which is both flexible, durable and does not clog as easily as standard abrasive. 6mm shank diameter. Ideal for matching/blending a finish, light deburring, decorative/cosmetic applications. Alternate flaps of abrasive are interleaved with a versatile high quality nylon. 6mm shank diameter. Suitable for: deburring, producing cosmetic finishes on most materials, rust removal and blending.

Interleaved Wheels



Diameter x Width (mm)	Density Grade	Order Code YRK-245	
	Coarse	-8710K	
FO 0F	Medium	-8720K	
50 x 25	Fine	-8730K	
	Very Fine	-8740K	
	Coarse	-7960K	
F0 . F0	Medium	-7970K	
50 x 50	Fine	-7980K	
	Very Fine	-7990K	
60 x 30	Medium	-8020K	
	Coarse	-8760K	
76 x 25	Medium	-8770K	
	Fine	-8780K	
	Coarse	-8810K	
76 x 50	Medium	-8820K	
	Fine	-8830K	
COCHO POSSI	Coarse	-8160K	
100 x 50	Medium	-8170K	
	Fine	-8180K	

Finishing Wheels



Diameter x Width (mm)	Density Grade	Order Code YRK-245	
50 x 25	Coarse Medium Fine Very Fine	-8310K -8320K -8330K -8340K	
50 x 50	Medium Fine Very Fine	-7570K -7580K -7590K	
60 x 30	Medium	-7620K	
76 x 25	Medium Very Fine	-8370K -8390K	
76 x 50	Coarse Medium Very Fine	-8410K -8420K -8440K	;
100 x 50	Medium Fine	-7770K -7780K	

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ABRASIVES

Clean & Strip **Unitised Wheels**

Cleans surfaces faster and more effectively than wire brushes, scrapers or pickling pastes. Produced by adhesively bonding and compressing web together to form a slab from which wheels are then cut from. High stock removal producing a very good finish. As there are no metal components used in the manufacture of these wheels, accidental damage to the work piece is eliminated. Ideally suitable for preparation and cleaning of welds, rust removal and removal of discolouration.



6mm Mandrel (supplied separately)

Density Grade	Maximum RPM	Order Code YRK-245	
	5500	-5020K	
X/Coarse	3500	-5040K	
	2500	-5060K	
		Order Code YRK-280	
drel for clean s	strip wheel	-5010K	
	Grade X/Coarse	Grade RPM 5500 X/Coarse 3500	Grade RPM YRK-245 5500 -5020K X/Coarse 3500 -5040K 2500 -5060K Order Code YRK-280

Clean & Strip Unitised Discs



Size (mm)	Density Grade	Maximum RPM	Order Code YRK-245	
75	X/Coarse	10000	-5310K	
Backing	Pad M14 Threa	ad	-3510K	

Clean & Strip Discs Kit

Contents	Density Grade	Maximum RPM	Order Code YRK-245	
4x 75mm Discs 1x 12 M14 Backing Pad	X/Coarse	10000	-9100K	

115mm Rust & Paint Removal Disc

Made of intertwined nylon fibres which are then immersed in synthetic resin and gently hardened. Ideal for removing old paint, rust and welding splatter without scratching the surface of the workpiece, cleaning and smoothing wood and plastic, polishing of stainless steel and removal of thermal bluing. **DIN EN 13743.**



Size x Bore	Maximum	Order Code
(mm)	RPM	YRK-245
115 x 22	10,500	-3800K

XL Unitised Wheels

Produced by adhesively bonding and compressing web together to form a slab from which wheels are then cut.

Maximum RPM:

76mm dia. 9,500 152mm dia. 4,700.



Nominal Size (mm)	Density Grade	Weight per 10	Order Code YRK-245	
76 x 12 x 6.5	2SFIN	250g	-6550K	
76 x 25 x 6.5 152 x 6 x 12.7	2SFIN 2SFIN	540g 590g	-6570K -6610K	
152 x 12 x 12.7	2SFIN	1080g	-6630K	
152 x 25 x 12.7	2SFIN	2160g	-6650K	

XL Unitised Discs

Ideal for use on portable hand and power tools for working on intricate shapes. Main applications include deburring, blending and finishing on a variety of materials. Suitable for use with all types of portable drills, grinders etc. Can be used as a disc or wheel.



Nominal Size	Density	MOS	Order Code
(mm)	Grade	rpm	YRK-245
50 x 6mm	Fine	22,100	

Surface Preparation & Finishing Discs

A complete range of flexible surface preparation discs from coarse grit through to a fine polishing disc allows you to rapidly and consistently achieve the finish you require. Ideal for rust removal, preparing and cleaning welds. The threaded mounting allows rapid disc change when required.



Diameter	Density Grade	Colour	Maximum RPM	Order Code YRK-245	
75mm	Ultra Fine	Grey		-3640K	
	Polishing	White		-3700K	
Backing Pa	ad M14 Thre	ad		-3510K	

Surface Preparation & Polishing Kit

Contents: 1x M14 backing pad, 1x surface conditioning disc Brown (CRS), 1x surface conditioning disc in Maroon (medium), Blue (very fine) and Grey (ultra fine), 1x felt disc (White), 1x bar of compound (Yellow).



-9200K

245/247 FIBRE ABRASIVES/POLISHING & LAPPING



Surface Conditioning Open Type Polishing Mops Soft

Fibre-Backed

For removing grinding marks and scratches leaving a greatly improved surface finish. For use with a regular (sanding disc) flexible backing pad.



Size (mm)	Density Grade	MOS RPM	Order Code YRK-245
100	Coarse	18,000	-6110K
115	Coarse	13,000	-6150K
178	Coarse	6,000	-6200K

Hook & Loop Scrim-Backed

ABRASIVES

For removing grinding marks and scratches leaving a greatly improved surface finish.



Density Grade	MOS RPM	Order Code YRK-245
Fine	18.000	-6010K
Med	18,000	-6020K
Coarse	18,000	-6030K

Rigid Backing Pad

To suit scrim backed surface conditioning discs. M14 female thread.

Diameter: 100mm



Order Code YRK-280 -4100K

Produces high quality finishes on non-ferrous metals such as brass, copper, aluminium and pewter. Can also be used on plastics for a

medium finish. Best used with medium polishing pressure. Can be used with our fast cutting and mirror finish polishing bars.



Size (mm)	Order Code YRK-247	
100 x 25	-4020K	
150 x 25	-4040K	
150 x 100	-4060K	
Arbor To Suit	-6020K	

Extra Soft

For use on plastics but are also suitable for gold and silver. Soft material is unsuitable for

steel, stainless and non-ferrous metals. Performs well with a medium pressure and our synthetic gloss polishing bars.



Order Code YRK-247	
-4120K	
-4140K	
-4160K	
-6020K	
	YRK-247 -4120K -4140K -4160K

For use with steel, brassware, nickel silver, copper, aluminium, chrome and plastics. Made in 13mm (1/2") sections, they will splay out when under pressure, ideal for work on

uneven surfaces. Use with medium pressure and general-purpose polishing bar, fast cutting finishing bar and mirror finish polishing bar.



Size (mm)	Order Code YRK-247	
100 x 12	-4220K	
100 x 25	-4240K	
150 x 25	-4260K	
Arbor To Suit	-6020K	

Stitched Type Polishing Mops

Untreated Sisal

Designed for heavy duty use including mopping operations on steel and non-ferrous metals. Ideal for the clearing of grinding/polishing marks from previous operations.



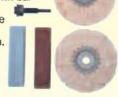
(mm)	YRK-247	
150 x 13	-4320K	
150 x 25	-4340K	
150 x 50	-4360K	
200 x 25	-4400K	
200 x 50	-4420K	
250 x 50	-4520K	
Arbor To Suit	-6020K	

Polishing Mop Kits

Complete high performance surface finishing solution, producing a mirror finish in three stages. For use with drills, bench grinders or die grinders. All mops are pleated to run cooler and carry more composition.

For Non-Ferrous Metals -Contents (1 of each): Secure holding arbor with a 6mm shank. Unstitched hard/soft calico mop 100 x

12.5mm with 10 folds and a 9.5mm bore. 60g brown bar general polishing composition. 60g blue bar - mirror finish polishing composition.



Order Code YRK-280 -9420K

For Plastics - Contents (1 of each):

Secure holding arbor with a 6mm shank. Unstitched hard/soft calico mop 100 x 12.5mm with 10 folds and a 9.5mm bore. 60g brown bar general polishing composition.

100g beige bar general finishing composition.

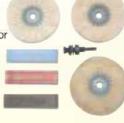


Order Code YRK-280 -9440K

For Ferrous Metals - Contents (1 of each):

Secure holding arbor with a 6mm shank. Stitched sisal mop 100 x 25mm with four sections and a 9.5mm bore. Unstitched hard/soft calico mop 100 x 12.5mm with 10 folds and a 9.5mm bore. 60g dark brown

bar - fast cutting composition. 60g pink bar general polishing. 60g blue bar - mirror finish polishing composition.



Order Code YRK-280 -9400K

For Woods - Contents (1 of each):

Secure holding arbor with a 6mm shank. Denibbing disc 100 x 25mm with 4 sections and a 9.5mm bore. Unstitched hard/soft calico mop 100 x 12.5mm with 10 folds and a 9.5mm bore.

100g beige bar general finishing composition.





Order Code YRK-280 -9460K

7

PIECES



POLISHING & LAPPING



York Felt Bobs are made of pure wool in a variety of sizes, shapes. The mandrels are exactly centred for true-running operation. Suitable for product finishing/polishing with finishing/polishing compounds.

Ball Nose (Cone)



Length (mm)	Shank		YRK-247	
9.00 x 14.00	3mm	15,000	-3080K	
12.70 x 12.70	3mm	10,000	-3120K	
25.00 x 25.00	6mm	8,000	-3220K	

G-VA Polishing Flap Discs

Manufactured with high quality felt flaps.
To be used with polishing compounds to produce polished mirror finishes on metal.



Size (mm)	Order Code YRK-247	
115 x 22.23	-4720K	
125 x 22.23	-4740K	

Polishing Compond

White: Pre-polishing steel and stainless steel.

Blue: High gloss polishing.

Brown: Pre-polishing of non-ferrous metals.



Colour	Size	Order Code YRK-247	
Blue	110g	-8420K	
Brown	110g	-8440K	
White	110g	-8470K	
3 Piece Set (above)	- 50	-8500K	

Ball Nose



Diameter x	Shank		Order Code
Length (mm)	Size		YRK-247
12.70 x 12.70	3mm	8.000	-3940K

Tapered Plain End



Diameter x Length (mm)			
12.00 x 20.00	3mm	15,000	-3560K
19.00 x 25.00	6mm	8,000	-3720K
25.00 x 30.00	6mm	5.000	-3820K

Plain End Cylinder (Bob)



Diameter x	Snank	wax.	Uraer Coae
Length (mm)	Size	rpm	YRK-247
6 x 10	3mm	15,000	-1040K
6 x 14	3mm	15,000	-1060K
12 x 7	3mm	15,000	-1100K
12 x 24	3mm	15,000	-1120K
12 x 24	6mm	15,000	-1140K
12.7 x 15	3mm	10,000	-1150K
13 x 13	3mm	10,000	-1160K
18 x 20	3mm	10,000	-1190K
18 x 38	6mm	10,000	-1200K
19 x 19	6mm	10,000	-1220K
24 x 24	6mm	8,000	-1250K
25 x 7	3mm	8,000	-1300K

Felt Stick

Diameter x Length (mm)	Shank Size	Order Code YRK-247	
150.00 x 13.00	10mm	-0400K	
150.00 x 20.00	10mm	-0420K	

Felt Bob Set

and 24 x 24mm.

Contents:

Cylindrical

3mm shank: 6 x 14mm, 12 x 7mm, 12 x 24mm and 25 x 7mm. 6mm shank: 12 x 24mm

Cylindrical Ball Nosed 3mm shank: 9 x 14mm.

Supplied in wooden

oronogo com	
Number of Pieces	Contents
7	Ac about

nts	Weight each	Order Code YRK-247	
ove	250g	-9070K	

Pre-Finish & Polishing Bars

General Purpose Polishing

High quality ingredients combine to produce this bar for rapid working to give a mirror finish on non-ferrous metals and plastics.



Product Number	Size	Order Code YRK-247
PGP100	1000g	-8000K

Fast Cutting Polishing Bar

This composition produces a superb fast cutting bar to give a final polish on stainless steels, chrome plate and non-ferrous metals. Used generally for commercial finishes because it is clean to use and clears well.



Mirror Finish Polishing Bar

This bar has a composition that produces a superb mirror finish on stainless steels, chrome plate and non-ferrous metals.



Product Number	Size	Order Code YRK-247
PMF100	1000g	-8080K

Bright Shine Pre-Finish

This bar has a composition that gives good cutting characteristics and also leaves a bright finish when used with our sisal mops.



Synthetic Gloss Polishing Bar

High quality ingredients combine to produce this bar for rapid working to give a mirror finish on non-ferrous metals and plastics.



Product Number	Size	Order Code YRK-247	
PSG080	800g	-8100K	

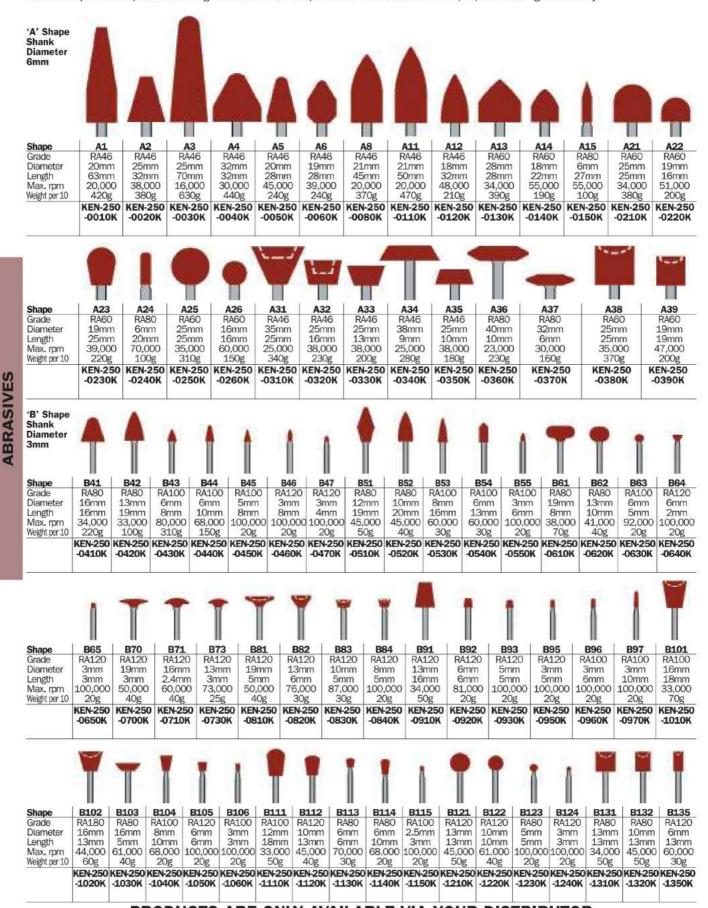
Fast Cutting Pre-Finish

Medium greasy in composition with iron-free abrasives for fast cutting when used with our sisal mops. Its consistency will often negate the need for scrubbing or abrasion and produce a matt finish without drag lines.





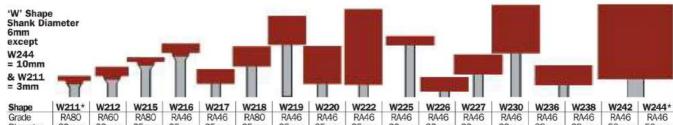
Suitable for portable die and straight hand grinders. All points are aluminium oxide with 'rubeniteTM' as standard for all general-purpose grinding and deburring on steels and most metals. Shank diameters are metric as listed below with inch sizes available on request. Maximum speeds are quoted assuming that collet to back of point does not exceed 12.7mm (½") and are for guidance only.



ABRASIVES

'W' Shape Shank Dia 3mm except * = 6mm		-			Т	T						T	77	**		
Shape	W164	W167	W170	W171*	W173	W174	W175	W176	W177*	W178*	W179*	W182	W183	W184	W185	W186*
Grade	RA80	RA60	RA60	RA60	RA80	RA60	RA80	RA80	RA60	RA60						
Diameter	6mm	8mm	8mm	8mm	10mm	13mm	13mm	13mm	13mm	13mm						
Length	13mm	6mm	13mm	19mm	3mm	6mm	10mm	13mm	20mm	25mm	32mm	3mm	6mm	10mm	13mm	20mm
Max, rpm Weight per 10	55,000 40g	60,000 30g	40,000 40g	36,000 100g	70,000 30g	60,000 30g	50,000 40g	45,000 50g	33,000 120g	26,000 120g	25,000 140g	70,000 40g	70,000 40g	70,000 50g	34,500 60g	51,000 140g
	KEN-250 -1640K	KEN-250 -1670K	KEN-250 -1700K	KEN-250 -1710K	KEN-250 -1730K	KEN-250 -1740K	KEN-250 -1750K	KEN-250 -1760K	KEN-250 -1770K	KEN-250 -1780K	KEN-250 -1790K	KEN-250 -1820K	KEN-250 -1830K	KEN-250 -1840K	KEN-250 -1850K	KEN-250 -1860K

Shank Dia. 6mm except * = 3mm									_				SAUDA		
Shape	W187	W188	W192	W193	W194	W195	W196	W197	W200*	W201	W202	W203	W204	W205	W208
Grade	RA60	RA60	RA80	RA60	RA60	RA60	RA60	RA60	RA80	RA60	RA60	RA60	RA60	RA36	RA46
Diameter	13mm	13mm	16mm	16mm	16mm	16mm	16mm	16mm	20mm	20mm	20mm	20mm	19mm	20mm	20mm
Length	25mm	38mm	6mm	10mm	13mm	19mm	25mm	50mm	3mm	6mm	10mm	13mm	19mm	25mm	50mm
Max. rom	40.500	30.370	61,000	61,000	56,000	46.000	32,000	21.000	50.000	40,000	30,000	25,000	42,000	34.000	18.000
Weight per 10	170g	220g	140g	140g	150g	190g	220g	350g	400g	140g	160g	180g	230g	280g	500g
	KEN-250 -1870K	KEN-250 -1880K	KEN-250 -1920K	KEN-250 -1930K	KEN-250 -1940K	KEN-250 -1950K	KEN-250 -1960K	KEN-250 -1970K	KEN-250 -2000K	KEN-250 -2010K	KEN-250 -2020K	KEN-250 -2030K	KEN-250 -2040K	KEN-250 -2050K	KEN-250 -2080K



Snape	WZII.	WZIZ	WZIS	MASTO	WZII	MAZTO	WZIS	W22U	VVZZZ	VVZZO	VVZZO	VV221	W230	W230	VV238	VV 242	WZ44"
Grade	RA80	RA60	RA80	RA46	RA46	RA80	RA46	RA46	RA46	RA46	RA46						
Diameter	22mm	22mm	25mm	32mm	32mm	32mm	32mm	38mm	38mm	50mm	50mm						
Length	3mm	6mm	3mm	6mm	10mm	13mm		25mm	50mm	6mm	9.5mm	13mm	32mm	13mm	38mm	25mm	50mm
Max. rpm	43,000	33,000	38,000	38,000		38,000	35,000			30,000	30,000	30,000	20,000	25,000	15,000	11,000	11,000
Weight per 10	60g	150g	30g	30g	40g	30g	40g	100g	730g	210g	270g	230g	700g	430g	1100g	1380g	2670g
	KEN-250	KEN-250	KEN-250	KEN-250	KEN-250	KEN-250											
	-2110K	-2120K	-2150K	-2160K	-2170K	-2180K	-2190K	-2200K	-2220K	-2250K	-2260K	-2270K	-2300K	-2360K	-2380K	-2420K	-2440K

Assorted Mounted Point Sets

Selected shapes suitable for a vast range of internal grinding operations. For use with air and electric die grinders, drills etc. 3mm and 6mm shank sizes. 'Rubenite' aluminium oxide grade for general use on metals.

Contents:

'W' Shape

5 Piece: A5, A24, A26, W217 and W205. Supplied in clear bag with header.

8 Piece: A5, A24, A25, A26, A39, W177, W186 and W205. Supplied in clear bag with header.

24 Piece: A5, A15, A24, A26, A32, A37, A38, B44, B52, B53, B81, B91, B97, B122, B123, B135, W144, W153, W163, W176, W177, W186, W205 and W220.

Supplied in fitted wooden bench case.

Number of Pieces	Weight each	Order Code KEN-250		A					-		_				A		_									
5	0.10kg	-2950K				6	1					No.		11	т	T	T	T	1	т	T.	Т		П	1 7	Г
8	0.17kg	-2980K			200	Ħ			Street, or other Designation of the least		₩.	-		• 1	Ш	I	ш	-11					1	II .		4
24	1.20kg	-3240K		A5	A15 A24	420	6 A32	A37	A38	W177	W/4 00	W205	W220	III	B52	B53	B81	B91	 DO 7	E122	H	II B135 V	III	W4E3	W402 1	W470
		DDADLIATO	ADE			0.00	AL/AII							- 537							8123	B133 K	4744 8	1100	4103 K	1710

A range of tough general-purpose sharpening stones able to give keen, even cutting edges on all straight edge cutting tools. Consistent and uniform cutting edges ensure fast cutting and longer

Square Aluminium Oxide



Silicon Carbide



3 Square Aluminium Oxide

Medium

Coarse

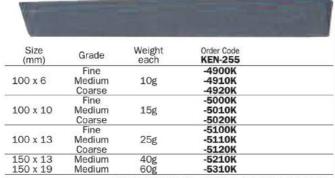


30g

-2010K -2020K

Silicon Carbide

100 x 13



A comprehensive range of bench stones and sharpening stones to cover a wide variety of sharpening and honing applications. Most of the shapes and sizes are available in fine, medium and coarse grades. Available in aluminium oxide or silicon carbide, all stones can be used wet or dry to produce sharp cutting edges or to remove

Aluminium Oxide Man-made abrasive which is extremely tough enabling high speed penetration of high tensile materials without causing excessive fracturing. This resistance to fracturing makes it a versatile material suitable for general sharpening and honing

Silicon Carbide Man-made abrasive with very hard, sharp particles. This makes it ideal for non-ferrous metals, hard surfaces, alloys and cemented carbides. Also used on stone, marble, glass and plastics. A superior abrasive that is able to penetrate and cut quickly with only light pressure being applied.

Bench Stones

For workshop use. Ideal for sharpening chisels, plain iron and virtually any metallic implements.



70g 430g

530g

-1050K

-1010K

-1030K

Cincle	Cuit	Ciliann	Carbide
Single	GITT	SHICON	Caroloe

Medium/Coarse

100 x 25 x 13 150 x 50 x 25

200 x 50 x 25



Single Grit Aluminium Oxide



100 x 25 x 13 450g 150 x 50 x 25 Medium -1110K 530g -1200K Fine 200 x 50 x 25 Medium 570g -1210K Coarse 685g -1220K

Pocket Stone

Single Grit Aluminium Oxide

Man-made abrasive which is extremely tough, enabling high speed penetration of high tensile materials without causing excessive fracturing. This resistance to fracturing makes it a versatile material suitable for general sharpening and honing applications. Ideal for sportsmen, farmers, gardeners and the home user to bring back that sharp edge on pocket-knives, chisels etc.



Aluminium Oxide

A general-purpose sharpening stone for agricultural and horticultural tools such as hoes, spades, edgers, clippers and shears.

Size: 235mm flat tapered and 305mm English round.



Flat Tapered

Size (mm)	Grade	Weight each	Order Code KEN-255
235 x 35/15	Coarse	250g	-3620K
305 x 36/20	Coarse	610g	-3720K

Abrasive Files

Round Aluminium Oxide



Size (mm)	Grade	Weight each	Order Code KEN-255	
100 x 6	Fine Medium Coarse	10g	-2100K -2110K -2120K	
100 x 10	Fine Medium Coarse	20g	-2200K -2210K -2220K	
100 x 13	Fine Medium	30g	-2300K -2310K	

Round Silicon Carbide



Size (mm)	Grade	Weight each	Order Code KEN-255	
rananan mari	Fine	Programme and the second	-5400K	
100 x 6	Medium Coarse	10g	-5410K -5420K	
100 x 10	Fine Medium	15g	-5500K -5510K	
100 x 10	Coarse	106	-5520K	
tope sale	Fine	25/25	-5600K	
100 x 13	Medium Coarse	25g	-5610K -5620K	

Half Round Aluminium Oxide



Size (mm)	Grade	Weight each	Order Code KEN-255	-
100 x 13	Fine Medium Coarse	25g	-2400K -2410K -2420K	

Sharpening Stone Set

250g

Supplied in a wooden case specially selected to cover the majority of sharpening applications. All stones are



KEN-255

-9000K

Slip Stones

For sharpening curved edge cutting tools.

Aluminium Oxide



Size (mm)	Grade	Weight each	Order Code KEN-255	
100 x 25 x 11-5	Fine	45g	-3000K	
100 x 25 x 11-5	Med	50g	-3010K	
115 x 45 x 6-1.5	Med	55g	-3110K	
115 x 45 x 13-5	Fine	120g	-3200K	
115 x 45 x 13-5	Med	120g	-3210K	

Silicon Carbide



Size (mm)	Grade	Weight each	Order Code KEN-255	
115 x 45 x 6-1.5	Fine Medium	40g	-5800K -5810K	
115 x 45 x 13-5	Medium	95g	-5910K	

Silversmith Stone **Aluminium Oxide**



Size (mm)	Grade	Weight each	Order Code KEN-255	
100 x 13 x 2	Fine	15g	-2500K	
100 x 13 x 2	Med	15g	-2510K	

Knife Stone Aluminium Oxide



Size (mm)	Grade	Weight each	Order Code KEN-255	
100 x 25 x 3	Medium	20g	-2710K	

Reamer Stone Aluminium Oxide



Size (mm)	Grade	Weight each	Order Code KEN-255	
125 x 25 x 5	Medium	45g	-3410K	

ABRASIVES