



BI-METAL PORTABLE BANDSAW BLADES FOR HAND HELD MACHINES

Product Code	Dimensions		Length		Tooth Type	Teeth per inch	5 Pack
	(inch)	(mm)	(inch)	(mm)			
Loops							
PB13-0.5-R-10-1140-5P	½ x 0.020	13 x 0.50	44 7/8	1140	Regular	10	X
PB13-0.5-R-14-1140-5P	½ x 0.020	13 x 0.50	44 7/8	1140	Regular	14	X
PB13-0.5-R-18-1140-5P	½ x 0.020	13 x 0.50	44 7/8	1140	Regular	18	X
PB13-0.5-R-24-1140-5P	½ x 0.020	13 x 0.50	44 7/8	1140	Regular	24	X
PB13-0.5-10/14-1140-5P	½ x 0.020	13 x 0.50	44 7/8	1140	Combo	10/14	X
PB13-0.5-14/18-1140-5P	½ x 0.020	13 x 0.50	44 7/8	1140	Combo	14/18	X

Features

- A unique design for multipurpose and jobshop use that provides hand-held machines with fast cutting, easy feeding, exceptional control, and precision cutting on a variety of materials.
- Perfect for cutting stainless steel, angle iron, bronze, copper, galvanized pipe, mild steel, aluminum, brass, chrome



EASY-CUT BIMETAL PORTABLE BANDSAW BLADES FOR HAND HELD MACHINES

Product Code	Dimensions		Length		Tooth Type	1 Pack (-1P)	3 Pack (-3P)	100 Pack (-100P)
	(inches)	(mm)	(inches)	(mm)				
PBEZ835	½ x .020	13 x .050	32 7/8	835	EZ	X	X	X
PBEZ1140	½ x .020	13 x .050	44 7/8	1140	EZ	X	X	X

Features

- Cut almost anything without changing blades. Ideal for cutting: Sheet Metal Solids, Bundles, Pipe, Channel, Angle Iron, Drill Rods, H Beams, I Beams, Tubing, Wood, Plastics, Tool Steel, Mild Steel, Stainless Steel, Copper, Aluminum and Brass.
- Patented tooth design provides a very versatile blade able to cut all common materials.
- Ideal for cutting different sizes in a wide range of materials.
- Other lengths available
- To order, add pack quantity to end of product code





GENERAL PURPOSE BANDSAW BLADES

3849 Flexback - Carbon

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Hook			
		2	3	4	6
1/4	0.025			•	•
3/8	0.025		•	•	•
1/2	0.025		•	•	•
3/4	0.032		•		•
1	0.035	•	•		

Features

- For easy to cut non-ferrous materials such as wood, plastics, aluminum, and bronze
- Flexback carbon steel blade.
- Flexible back allows higher band speed

3847 High Hard - Carbon

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Regular					
		6	8	10	14	18	24
1/4	0.025			•	•	•	•
3/8	0.025		•	•	•	•	•
1/2	0.025	•	•	•	•	•	•
3/4	0.032	•	•	•	•	•	•
1	0.035	•	•	•	•	•	•

Features

- For easy to cut unalloyed steel
- Hardback carbon steel blade.
- Spring tempered back for fast, straight cuts.

Sandflex M42 - Bimetal

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Combo								
		1.4/2	2/3	3/4	4/6	5/8	6/10	8/12	10/14	14/18
1/2	0.020								•	•
1/2	0.025						•	•	•	•
1/2	0.035						•		•	
3/4	0.035				•	•	•	•	•	•
1	0.035		•	•	•	•	•	•	•	•
1 1/4	0.042		•	•	•	•	•			
1 1/2	0.050		•	•	•	•	•			
2	0.062	•	•	•	•					

Features

- Perfect for solids, bundles, pipes profiles and castings
- Multi-purpose tooth shapes for a variety of applications
- Designed for production and general purpose application sawing.

3857 Easy-Cut - Bimetal

Width (Inches)	Thickness (Inches)	Width (Inches)	Thickness (Inches)
1/2	0.025	1	0.035
3/4	0.035	1 1/4	0.042

Features

- General purpose sawing in tool rooms, machine shops, maintenance rooms, fabricating shops and welding shops
- Easy cut blades cut almost anything without changing blades.
- Perfect for tool steel, mild steel, stainless steel, aluminum, copper, brass, wood, plastic, tubing, solids, bundles and much more.
- Easy to order: Simply specify blade width and length
- Save time and money by reducing blade inventory, operator labor, and machine down time.

Bahco's general purpose bandsaw blades are the perfect choice for a variety of applications. Designed for production and general purpose application sawing.



For more information please contact your Snap-on Industrial Brands representative.



PALLET DISMANTLER

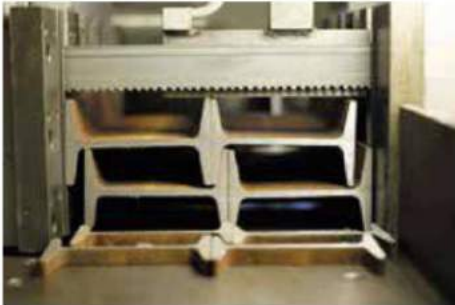
Width (Inches)	Teeth Per Inch
1 1/4 x .042	5/8

Features

- Cuts through nails and staples that are found in pallets
- Stands up to the shock of interrupted cuts in pallets



Bahco's bimetal bandsaw blades' high speed steel tooth tips and flexible alloy steel backing material deliver the most cost effective bandsaw blades for metal sawing applications.



PRODUCTION CUTTING BIMETAL BANDSAW BLADES

3853 TOP Fabricator

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Combo			
		2/3	3/4	4/6	5/8
1	0.035		•	•	•
1 ¼	0.042		•	•	•
1 ½	0.050	•	•	•	•
2	0.050		•		•
2	0.062	•	•		
2 ¾	0.062	•	•		

Features

- Patented tooth design makes the teeth stronger, more resistant to tooth stripping and longer lasting
- M42 bi-metal material offers longer blade life.
- Cuts: Channel, Bundles, Angle Iron, I-Beam, H-Beam, Structural Steel, Square and Round Tubes

3851 Cobra

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Regular													
		Combo						PR Combo			Hook				
		2/3	3/4	4/6	5/8	6/10	8/12	10/14	14/18	.7/1	1.4/2	1/1.4	3	4	6
¼	0.025 0.035							•	•						•
⅜	0.025 0.035							•						•	•
½	0.020							•	•						
½	0.025				•	•	•	•					•	•	•
½	0.035					•		•					•	•	•
¾	0.035			•	•	•	•	•					•		
1	0.035	•	•	•	•	•	•	•					•		
1 ¼	0.042	•	•	•	•	•									
1 ½	0.050	•	•	•	•						•				
2	0.062	•	•								•	•			
2 ¾	0.062										•				
3 ¼	0.062										•	•	•		

Features

- For high productivity cutting of large or small workpieces and contour cutting.
- Specially designed tooth shapes for maximum cutting performance.
- M42 tooth tips offer heat and wear resistance for long blade life.
- Excellent choice for production cutting of the toughest material.

3851 Cobra PSG Ground Tooth Technology

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Combo			
		1.4/2	2/3	3/4	4/6
1	0.035			•	•
1 ¼	0.042			•	•
1 ½	0.050			•	•
2	0.062	•	•	•	•

Features

- Ideal choice for the production cutting of medium to large sections of alloyed and stainless steels
- Smooth surface finish is ensured not only by the latest ground tooth technology but also by the precise set.
- Special combination tooth design and sharp cutting edges allow easy penetration while the M42 tooth tips withstand high heat.

3854 King Cobra PQ, PHG

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Regular											
		PHG					Positive Quad (PQ)						
		.7/1	1/1.4	1.4/2	2/3	3/4	4/6	1.4/2	2/3	3/4	4/6		
1	0.035					•	•					•	•
1 ¼	0.042			•	•	•	•			•	•	•	•
1 ½	0.050			•	•	•	•			•	•	•	•
2	0.062	•	•	•	•					•	•	•	•
2 ¾	0.062	•	•	•						•	•	•	•
3 ¼	0.062									•	•	•	•

Features

- For high performance cutting of large and difficult to cut work pieces.
- PHG was developed for cutting harder materials with ground teeth for precise and consistent tooth height.
- PQ patented set levels produce a multi chip cutting profile which reduces cutting forces and improves blade life.





PRODUCTION CUTTING CARBIDE BANDSAW BLADES

3869 Carbide Triple Set®

Width (Inches)	Thickness (Inches)	Teeth Per Inch	
		3	4
1/2	0.035	•	
3/4	0.035	•	•
1	0.035	•	•
1 1/4	0.042	•	

Features

- Perfect for aluminum, gates and risers, magnesium, zirconium, beryllium, bronze, copper, abrasive materials and plastics.
- Defects chips away from the machine operator
- Carbide tipped teeth with triple set configuration
- Fast cutting, easy feeding.

3860-Multi Chip Unset Carbide Tipped

Width (Inches)	Thickness (Inches)	Teeth Per Inch - Combo			
		.7/1	1/1.25	1.4/2	2/3
1 1/2	0.050				
2	0.062		•	•	•
2 1/2	0.062		•	•	•
3 1/2	0.062	•	•	•	•

Features

- Performs extremely well cutting Titanium solids and blocks, stainless steels and aluminum.
- Special tooth geometry designed for Titanium applications
- Unset teeth provide a superior surface finish, long life and eliminate secondary operations

3868-Carbide Triple Set® "Xtra"™ TSX

Width (Inches)	Thickness (Inches)	Teeth Per Inch - TSX						
		2	2/3	3/4	1.6	1.4/2	1/1.25	.7/1
1 1/4	0.042	•	•	•				
1 1/2	0.050		•	•	•	•		
2	0.062		•	•	•	•	•	
2 1/2	0.062		•			•	•	•
3 1/2	0.062							•

Features

- The teeth of the 3868 are tipped with a special grade of carbide to cut the most difficult materials.
- Carbide is very tough so the edges can withstand the high impact forces of bandsawing without breaking or chipping.
- Carbide is superior to bimetal blades with higher cutting rates, lower cost per cut and extended tool life.

3868-Carbide Triple Set® "Xtra"™ TSS (Triple Set Stainless - Honed)

Width (Inches)	Thickness (Inches)	Teeth Per Inch - TSS			
		.7/1	1/1.25	1.4/2	2/3
1 1/4	0.042				•
1 1/2	0.050			•	•
2	0.062		•	•	•
2 1/2	0.062	•	•	•	•
3 1/2	0.062	•			

Features

- Patented edge preparation (honed) eliminates the need for break in.
- Reduces vibration and extremely low noise level.
- Designed specifically for production cutting of stainless steels

3881 Carbide Triple Set® THQ (Triple High Quad)

Width (Inches)	Thickness (Inches)	Teeth Per Inch - THS		
		1/4.2	2/3	1/1.25
1 1/4	0.042		•	
1 1/2	0.050	•	•	
2	0.062	•	•	
2 1/2	0.062	•	•	
3 1/2	0.062	•	•	•

Features

- Performs extremely well cutting Titanium Alloys, Aerospace Alloys, Stainless Steel, High Nickel Chrome Alloys and Abrasive Tool Steels
- Quad grind enables cutting of scaled surfaces
- Patented set levels improves the chip removal and extends blade life.

Bahco's carbide bandsaw blades are specially designed for the high-efficiency cutting of difficult and abrasive materials, and the high-performance cutting of large and difficult to cut work pieces.



3881 Carbide Triple Set® THS (Triple High Quad - Honed)

Width (Inches)	Thickness (Inches)	Teeth Per Inch - THQ			
		.7/1	1/1.25	1.4/2	2/3
1 1/2	0.050			•	
2	0.062		•	•	
2 1/2	0.062		•		•
3 1/2	0.062	•		•	•

Features

- Performs extremely well cutting Titanium Alloys, Aerospace Alloys, Stainless Steel, High Nickel Chrome Alloys and Abrasive Tool Steels
- Patented edge preparation
- Eliminates breaking in
- Reduces tooth stripage on breakthrough.