



INDEXA Self-Centring Geared Scroll Lathe Chucks

Universal. Scrolls are forged, balanced and hardened. Thread flanks are ground on both sides. All models have grease nipples for easy lubrication and are supplied with two sets of solid jaws - internal and external stepped.

Cast Iron 3 Jaw Plain Back Chuck
DIN 6350 (form A).
 Three jaw plain back with adaptor recess.
Model 003-204
 Rear mounting.
Model 003-274
 Front mounting.



Chuck Size (mm)	Through Hole	Weight each	Order Code IND-475	
			003-204 Rear Mount	003-274 Front Mount
80	16	1.51kg	-1010K	-
80	18	1.70kg	-	-1220K
100	20	2.98kg	-1030K	-1230K
125	32	4.84kg	-1040K	-1240K
160	42	9.78kg	-1060K	-1260K
200	55	16.0kg	-1070K	-1270K
250	76	27.9kg	-1080K	-1280K
315	103	47.5kg	-1090K	-1290K

Cast Iron 3 Jaw Plain Back Chuck
DIN 6350 (form A).
 Three jaw plain back with adaptor recess.
Model 003-275
 Front mounting, reversible jaws.



Chuck Size (mm)	Through Hole	Weight each	Order Code IND-475
125	32	5.0kg	-1450K
160	42	10.8kg	-1460K
200	55	17.5kg	-1470K
250	76	29.2kg	-1480K
315	103	50.0kg	-1490K

Steel 3 Jaw Plain Back Chuck
DIN 6350 (form A).
 Three jaw plain back with adaptor recess.
Model 003-504
 Rear mounting.



Chuck Size (mm)	Through Hole	Weight each	Order Code IND-475
100	20	3.0kg	-1630K
125	35	5.0kg	-1640K
160	42	8.5kg	-1660K
200	55	16.0kg	-1670K
250	76	32.0kg	-1680K
315	103	50.0kg	-1690K

Lathe Chuck Jaws For Self-Centring Lathe Chucks

For self-centring lathe chucks (IND-475) - Indexa 3200 and 3500.
 Chuck jaws supplied in sets of three.

Hard Jaws

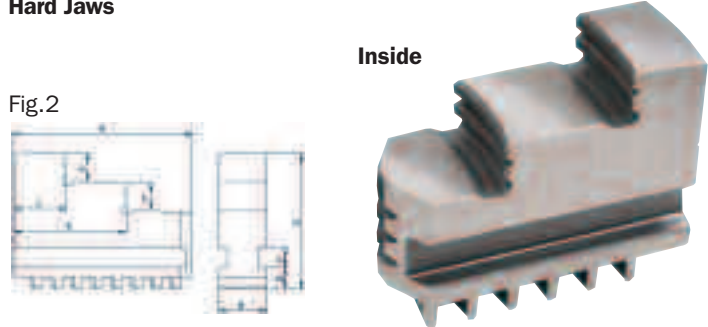
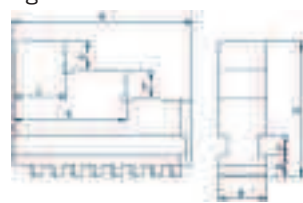


Fig.2



Size (mm)	Dimensions (mm)								Order Code IND-490
	A	B	C	D	E	F	G	H	
100	42	15	32	6	6	7	11	27	-1020K
125	51	20	40	8	8	8	13	33.5	-1030K
160	70	20	53	8	8	10	19	45	-1050K
200	85	25	54	9	10	12	23	57	-1060K
250	105	28	63	11	12	14	28	69.5	-1070K
315	125	32	73	12.7	12	18	34.5	83	-1080K

Lathe Chuck Keys

Supplied as standard with all Indexa lathe chucks manufactured from high quality steel, ground finish body, sliding T-bar and spring return fitted to square drive. Suitable for use with all other makes of square drive adjusting lathe chucks.



Square (AF) Size (mm)	Use With Chucks	Weight each	Order Code IND-490
11	160/200	347g	-5930K
14	250/315	756g	-5950K