

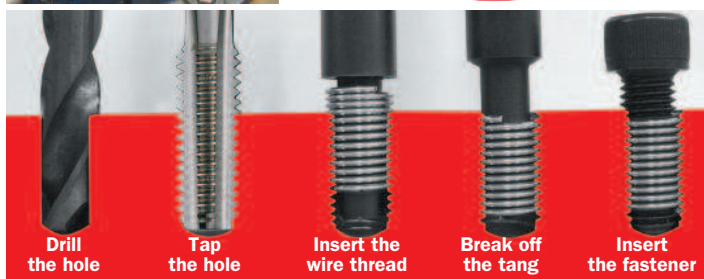
**KENNEDY
PROFESSIONAL****Wire Thread
Insert Kits**

Suitable for repairing damaged and worn threads, also ideal for new applications. Ideal for use with alloys and other light materials. Can also be used for converting from metric to inch and vice versa. 1½" x diameter in length. Other lengths are available on request. Each kit supplied with inserts, HSS hand tap, insertion tool and instructions.

**Kits come complete with:
Hand Tap, Inserting
Tool and Inserts.**

† Includes Punch.

* Includes Drill and Punch.

**ISO Metric Threads**

Thread Form	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code KEN-621	List Price/1	Offer Price/1
Metric	M3 x 0.50*	3.20	10	105g	-1120K	£33.74	£27.67
Metric	M4 x 0.70*	4.20	10	122g	-1160K	£22.49	£18.44
Metric	M5 x 0.80*	5.20	10	142g	-1200K	£22.49	£18.44
Metric	M6 x 1.00*	6.20	10	169g	-1240K	£23.56	£19.32
Metric	M7 x 1.00*	7.20	10	190g	-1280K	£24.75	£20.30
Metric	M8 x 1.00*	8.30	10	162g	-1320K	£28.75	£23.58
Metric	M8 x 1.25*	8.30	10	180g	-1340K	£23.56	£19.32
Metric	M10 x 1.00*	10.25	10	226g	-1400K	£43.86	£35.97
Metric	M10 x 1.25*	10.25	10	226g	-1420K	£33.74	£27.67
Metric	M10 x 1.50*	10.40	10	225g	-1430K	£29.99	£24.59
Metric	M12 x 1.25†	12.25	10	309g	-1480K	£41.33	£33.89
Metric	M12 x 1.50†	12.40	5	309g	-1490K	£39.59	£32.46
Metric	M12 x 1.75†	12.50	5	290g	-1500K	£34.27	£28.10
Metric	M14 x 1.25	14.25	5	459g	-1560K	£49.48	£40.57
Metric	M14 x 1.50	14.25	5	325g	-1580K	£55.67	£45.65
Metric	M14 x 2.00	14.50	5	325g	-1600K	£48.47	£39.75
Metric	M16 x 1.50	16.50	5	343g	-1640K	£60.62	£49.71
Metric	M16 x 2.00	16.50	5	354g	-1660K	£55.67	£45.65

UNC Threads

UNC	No.4 - 40*	No.31	10	109g	-2040K	£35.88	£29.42
UNC	No.8 - 32*	11/64"	10	123g	-2080K	£22.27	£18.26
UNC	1/4" - 20*	17/64"	10	166g	-2160K	£21.42	£17.56
UNC	5/16" - 18*	21/64"	10	201g	-2200K	£21.42	£17.56
UNC	3/8" - 16*	25/64"	10	226g	-2240K	£25.70	£21.07
UNC	1/2" - 13	17/32"	10	293g	-2320K	£28.92	£23.71

UNF Threads

UNF	No.10 - 32*	13/64"	10	138g	-3100K	£23.61	£19.36
UNF	1/4" - 28*	17/64"	10	160g	-3160K	£22.49	£18.44
UNF	5/16" - 24*	21/64"	10	216g	-3200K	£22.49	£18.44
UNF	3/8" - 24*	25/64"	10	218g	-3240K	£25.70	£21.07
UNF	1/2" - 20	33/64"	5	289g	-3320K	£31.06	£25.47

BSF Threads

BSF	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	List Price	Offer Price
BSF	1/4" - 26*	17/64"	10	155g	-4160K	£23.61	£19.36
BSF	5/16" - 22*	21/64"	10	215g	-4200K	£24.75	£20.30
BSF	3/8" - 20*	25/64"	10	208g	-4240K	£26.99	£22.13

BSP Threads

BSP	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	List Price	Offer Price
BSP	1/8" - 28*	3/8"	10	210g	-4540K	£35.88	£29.42
BSP	1/4" - 19	33/64"	10	335g	-4580K	£47.12	£38.64
BSP	3/8" - 19	21/32"	5	323g	-4620K	£63.10	£51.74
BSP	1/2" - 14	13/16"	5	1175g	-4660K	£87.83	£72.02

BSW Threads

BSW	Tap Size	Clearance Drill Size	Inserts/Kit	Weight each	Order Code	List Price	Offer Price
BSW	1/4" - 20*	6.70mm	10	162g	-5080K	£24.75	£20.30
BSW	3/8" - 16*	9.90mm	10	212g	-5120K	£28.46	£23.34

Threading Inserts

Range includes 1xD, 1.5xD and 2xD lengths (ISO Metric threads). Our quality inserts are now supplied in packs of 10 or 50. Other sizes and lengths are available on request, please ask for further information.



ISO Metric Threads	Insert Length	Thread x Pitch	Clearance Drill (mm)	Packs of 10 Inserts Order Code KEN-620	Offer Price/Pk	Packs of 50 Inserts Order Code KEN-620	Offer Price/Pk
1xD	M3 x 0.50	3.20		-5502K	£2.17	-7402K	£10.86
	M4 x 0.70	4.20		-5504K	£2.10	-7404K	£10.50
	M5 x 0.80	5.20		-5505K	£1.85	-7405K	£9.28
	M6 x 1.00	6.20		-5506K	£1.97	-7406K	£9.83
	M7 x 1.00	7.20		-5507K	£2.02	-7407K	£10.07
	M8 x 1.00	8.30		-5508K	£2.67	-7408K	£13.38
	M8 x 1.25	8.30		-5509K	£2.20	-7409K	£11.00
	M10 x 1.00	10.25		-5512K	£2.49	-7412K	£12.46
	M10 x 1.25	10.25		-5513K	£2.67	-7413K	£13.38
	M10 x 1.50	12.25		-5514K	£2.67	-7414K	£13.38
1.5xD	M3 x 0.50	3.20		-6010K	£2.53	-7510K	£12.66
	M4 x 0.70	4.20		-6030K	£2.41	-7530K	£12.02
	M5 x 0.80	5.20		-6050K	£2.21	-7550K	£11.01
	M6 x 1.00	6.20		-6070K	£2.34	-7570K	£11.70
	M7 x 1.00	7.20		-6090K	£2.34	-7590K	£11.70
	M8 x 1.00	8.20		-6110K	£2.77	-7610K	£13.82
	M8 x 1.25	8.30		-6120K	£2.77	-7620K	£13.82
	M10 x 1.00	10.25		-6140K	£3.67	-7640K	£13.27
	M10 x 1.25	10.25		-6150K	£3.67	-7650K	£13.27
	M10 x 1.50	12.25		-6160K	£3.49	-7660K	£13.27
2xD	M12 x 1.25	12.25		-6180K	£5.94	-7680K	£21.47
	M12 x 1.50	12.25		-6190K	£5.65	-7690K	£21.47
	M12 x 1.75	12.50		-6200K	£5.65	-7700K	£21.47
	M14 x 1.25	14.25		-6220K	£7.86	-7720K	£29.86
	M14 x 1.50	14.25		-6230K	£7.86	-7730K	£29.86
	M14 x 2.00	14.50		-6240K	£7.18	-7740K	£29.86
	M16 x 1.50	16.50		-6260K	£9.94	-7760K	£29.86
	M16 x 2.00	16.50		-6270K	£9.45	-7770K	£29.86
	M3 x 0.50	3.20		-6302K	£2.77	-7802K	£13.84
	M4 x 0.70	4.20		-6304K	£2.70	-7804K	£13.51
UNC	M5 x 0.80	5.20		-6305K	£2.45	-7805K	£12.24
	M6 x 1.00	6.20		-6306K	£2.59	-7806K	£12.95
	M7 x 1.00	7.20		-6307K	£2.92	-7807K	£14.60
	M8 x 1.00	8.20		-6308K	£2.98	-7808K	£14.93
	M8 x 1.25	8.30		-6309K	£2.98	-7809K	£14.95
	M10 x 1.00	10.25		-6312K	£3.79	-7812K	£18.94
	M10 x 1.25	10.25		-6313K	£4.07	-7813K	£20.33
	M10 x 1.50	12.25		-6314K	£4.08	-7814K	£20.36
	No.4 - 40	No.31		-6840K	£2.67	-8340K	£12.70
	No.8 - 32	11/64"		-6880K	£2.41	-8380K	£12.02
1.5xD	1/4" - 20	17/64"		-6900K	£2.34	-8400K	£11.70
	5/16" - 18	21/64"		-6910K	£2.90	-8410K	£13.82
	3/8" - 16	25/64"		-6920K	£3.86	-8420K	£17.44
	1/2" - 13	17/32"		-6940K	£6.08	-8440K	£28.22
	No.10 - 32	13/64"		-7090K	£2.31	-8590K	£11.01
	1/4" - 28	17/64"		-7100K	£2.34	-8600K	£11.70
	5/16" - 24	21/64"		-7110K	£2.90	-8610K	£13.82
	3/8" - 24	25/64"		-7120K	£3.86	-8620K	£17.44
	1/2" - 20	33/64"		-7140K	£6.08	-8630K	£28.22
	1/4" - 26	17/64"		-6420K	£2.46	-7920K	£12.29
1.5xD	5/16" - 22	21/64"		-6430K	£2.90	-7930K	£14.51
	3/8" - 20	25/64"		-6440K	£3.86	-7940K	£19.32
	1/4" - 20	6.70		-6620K	£2.34	-8120K	£11.70
	3/8" - 16	9.90		-6640K	£3.86	-8140K	£17.44
	1/8" - 28	10.00		-7320K	£3.75	-8820K	£17.11
	1/4" - 19	13.60		-7340K	£5.65	-8840K	£25.75
	3/8" - 19	17.25		-7360K	£7.78	-8860K	£29.60
	1/2" - 14	21.50		-7380K	£4.97	-8880K	£37.87
	1/4" - 20	6.70		-7320K	£3.75	-8820K	£17.11
	3/8" - 16	9.90		-7340K	£5.65	-8840K	£25.75

CONTRACT PRICES AVAILABLE FOR VOLUME PURCHASES

All Prices Exclude V.A.T. © 2014

Thread Repair System

Provides effective means of reinforcing and repairing tapped threads.
Widely used in automotive and aerospace industries with approvals from British Aerospace, CAA, Fairey, Lucas, MOD, Westland and other recognised organisations.



Metric HeliCoil Inserts - Free Running

Nominal Thread Size	Free Running Inserts - Prices per 100 Inserts											
	x1D			x1.5D			x2D			x2.5D		
	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1
M2.5 x 0.45	-2300A	£48.96	£42.11	-2301B	£54.28	£46.68	-2302C	£62.78	£53.99	-	-	-
M3 x 0.5	-2305F	£48.96	£42.11	-2306G	£54.28	£46.68	-2307H	£62.78	£53.99	-2308J	£69.23	£59.54
M4 x 0.7	-2310L	£47.36	£40.73	-2311M	£51.52	£44.31	-2312N	£63.30	£54.44	-2313P	£67.27	£57.85
M5 x 0.8	-2315R	£41.82	£35.97	-2316S	£47.21	£40.60	-2317T	£55.58	£47.80	-2318V	£61.17	£52.61
M6 x 1.0	-2320X	£44.41	£38.19	-2321Y	£50.08	£43.07	-2322Z	£58.25	£50.10	-2324A	£63.63	£54.72
M7 x 1.0	-	-	-	-2325N	£55.69	£47.89	-	-	-	-	-	-
M8 x 1.0	-	-	-	-	-	-	-2368Z	£67.94	£58.43	-	-	-
M8 x 1.25	-2326C	£49.90	£42.91	-2327D	£59.27	£50.97	-2328E	£67.94	£58.43	-2329F	£78.87	£67.83
M10 x 1.5	-2331H	£60.51	£52.04	-2332J	£74.88	£64.40	-2333K	£91.72	£78.88	-2334L	£107.85	£92.75
M12 x 1.75	-2336N	£90.08	£77.47	-2337P	£118.77	£102.14	-2338Q	£142.61	£122.64	-2339R	£179.77	£154.60
M14 x 2.0	-2341T	£107.49	£92.44	-2342V	£154.80	£133.13	-2343W	£190.06	£163.45	-2344X	£228.52	£196.53
M16 x 2.0	-2346Z	£167.38	£143.95	-2348A	£187.19	£160.98	-2349B	£210.81	£181.30	-2350C	£271.95	£233.88
M18 x 2.5	-2352E	£185.08	£159.17	-2353F	£219.99	£189.19	-2354G	£295.45	£254.09	-	-	-
M20 x 2.5	-2357K	£197.93	£170.22	-2358L	£276.76	£238.01	-2359M	£329.89	£283.71	-2360N	£409.04	£351.77
M24 x 3.0	-2362Q	£220.47	£189.60	-2363R	£315.94	£271.71	-2364S	£378.19	£325.24	-2365T	£474.09	£407.72
										-2366V	£536.85	£461.69

UNF HeliCoil Inserts - Free Running

Nominal Thread Size	Free Running Inserts - Prices per 100 Inserts											
	x1D			x1.5D			x2D			x2.5D		
	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1
No. 10	-2515R	£41.82	£35.97	-2516S	£47.21	£40.60	-2517T	£55.58	£47.80	-	-	-
1/4"	-2520X	£44.41	£38.19	-2521Y	£50.08	£43.07	-2522Z	£58.25	£50.10	-2524A	£63.63	£54.72
5/16"	-2526C	£49.90	£42.91	-2527D	£59.27	£50.97	-2528E	£67.94	£58.43	-2529F	£78.87	£67.83
3/8"	-2531H	£60.51	£52.04	-2532J	£74.88	£64.40	-2533K	£91.72	£78.88	-2534L	£107.85	£92.75
7/16"	-2536N	£75.34	£64.79	-2537P	£95.94	£82.51	-2538Q	£115.75	£99.55	-	-	-
1/2"	-2541T	£91.72	£78.88	-2542V	£120.70	£103.80	-2543W	£144.83	£124.55	-	-	-
5/8"	-	-	-	-2553F	£187.35	£161.12	-2554G	£210.81	£181.30	-	-	-
3/4"	-	-	-	-2558L	£226.61	£194.88	-2559M	£304.37	£261.76	-	-	-

UNC HeliCoil Inserts - Free Running

Nominal Thread Size	Free Running Inserts - Prices per 100 Inserts											
	x1D			x1.5D			x2D			x2.5D		
	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1	Order Code HEL-620	List Price/1	Offer Price/1
No. 4	-	-	-	-2406G	£54.28	£46.68	-2407H	£62.78	£53.99	-	-	-
No. 6	-	-	-	-2411M	£53.76	£46.23	-2412N	£62.33	£53.60	-	-	-
No. 8	-2415R	£47.36	£40.73	-2416S	£51.52	£44.31	-2417T	£63.30	£54.44	-	-	-
No. 10	-	-	-	-2421Y	£47.21	£40.60	-	-	-	-	-	-
1/4"	-2426C	£44.41	£38.19	-2427D	£50.08	£43.07	-2428E	£58.25	£50.10	-	-	-
5/16"	-2431H	£49.90	£42.91	-2432J	£59.27	£50.97	-2433K	£67.94	£58.43	-	-	-
3/8"	-2436N	£60.51	£52.04	-2437P	£74.88	£64.40	-2438Q	£91.72	£78.88	-	-	-
7/16"	-	-	-	-2442V	£95.94	£82.51	-	-	-	-2444X	£145.67	£125.28
1/2"	-2446Z	£91.72	£78.88	-2448A	£120.70	£103.80	-2449B	£144.83	£124.55	-2450C	£183.13	£157.49
5/8"	-2457K	£167.38	£143.95	-2458L	£187.35	£161.12	-	-	-	-	-	-
3/4"	-	-	-	-2463R	£226.61	£194.88	-2464S	£304.37	£261.76	-	-	-
										-2466V	£379.97	£326.77

Metric HeliCoil Hand Taps



Roughing Taps

For starting thread forms. Straight fluted taps made under size to reduce load and wear on the finishing tap, suitable for difficult tapping operations or when close tolerance fits are required.

Finishing Taps

For tapping through holes and blind holes. The lead chamfer permits easier starting and requires less torque than bottoming taps.

Bottoming Taps

Used to tap through and blind holes to produce threads all the way to the bottom.

Metric HeliCoil Machine Taps



Spiral Point Taps

For tapping through holes, the geometry of the tap forces the swarf forward out of the bottom of the hole being tapped.

Spiral Flute Taps

With helix right hand spiral flutes, designed to pull swarf towards the shank of the tap. Suitable for blind hole tapping.

Nominal Thread Size	Tapping Drill mm	Hand Taps				Machine Taps			
		Roughing	Finishing	Bottoming	Offer Price/1	Spiral Point	Offer Price/1	Spiral Flute	Offer Price/1
		Order Code HEL-622	Order Code HEL-622	Order Code HEL-622		Order Code HEL-622		Order Code HEL-622	
M2.5 x 0.45	2.60	-3235F	-3236G	-3237H	£17.89	-3238J	£19.20	-3239K	£19.84
M3 x 0.5	3.10	-3240L	-3241M	-3242N	£19.04	-3243P	£20.64	-3244Q	£19.84
M4 x 0.7	4.10	-3245R	-3246S	-3247T	£17.89	-3248V	£20.77	-3249W	£20.10
M5 x 0.8	5.20	-3250X	-3251Y	-3252Z	£18.34	-3254A	£19.10	-3255B	£21.58
M6 x 1.0	6.20	-3256C	-3257D	-3258E	£18.34	-3259F	£21.58	-3260G	£22.85
M8 x 1.25	8.30	-3261H	-3262J	-3263K	£30.90	-3264L	£32.31	-3265M	£29.24
M10 x 1.5	10.30	-3266N	-3267P	-3268Q	£38.74	-	-	-3270S	£44.15
M12 x 1.75	12.40	-3271T	-3272V	-3273W	£38.61	-	-	-	-
M14 x 2.0	14.50	-3276Z	-3278A	-3279B	£57.32	-	-	-	-
M16 x 2.0	16.50	-3280C	-3281D	-3282E	£67.10	-	-	-	-
M18 x 2.5	18.50	-3282W	-3283A	-3283H	£73.97	-	-	-	-
M20 x 2.5	20.50	-3284J	-3285K	-	£97.96	-	-	-	-
M24 x 3.0	24.75	-3287M	-	-	£130.46	-	-	-	-

HeliCoil® Taps

UNF HeliCoil Hand Taps

Nominal Thread Size	Tapping Drill Size	Hand Taps			
		Roughing	Finishing	Bottoming	Offer Price/1
		Order Code HEL-622	Order Code HEL-622	Order Code HEL-622	
No. 10	5.10mm	-3450X	-3451Y	-3452Z	£18.34
1/4"	6.60mm	-3456C	-3457D	-3458E	£19.20
5/16"	8.20mm	-3461H	-3462J	-3463K	£19.89
3/8"	9.80mm	-3466N	-3467P	-3468Q	£29.18
7/16"	29/64"	-	-3472V	-	£31.90
1/2"	33/64"	-	-3478A	-3479B	£37.43

UNF HeliCoil Machine Taps

Machine Taps			
Spiral Point		Spiral Flute	
Order Code HEL-622	Offer Price/1	Order Code HEL-622	Offer Price/1
-3454A	£21.90	-3455B	£22.47
-3459F	£23.98	-3460G	£21.73
-3464L	£28.04	-3465M	£25.77
-3469R	£37.32	-3470S	£36.75
-	-	-	-
-	-	-	-

UNC HeliCoil Hand Taps

Nominal Thread Size	Tapping Drill Size	Hand Taps			
		Roughing	Finishing	Bottoming	Offer Price/1
		Order Code HEL-622	Order Code HEL-622	Order Code HEL-622	
No. 4	3.00mm	-3325F	-3326G	-3327H	£18.95
No. 6	3.70mm	-3335R	-3336S	-3337T	£18.34
No. 8	11/64"	-3340X	-3341Y	-3342Z	£18.34
No. 10	5.10mm	-3346C	-3347D	-3348E	£20.08
1/4"	6.70mm	-3351H	-3352J	-3353K	£18.80
5/16"	21/64"	-3356N	-3357P	-3358Q	£23.82
3/8"	25/64"	-3361T	-3362V	-3363W	£29.73
7/16"	29/64"	-	-3368A	-	£39.02
1/2"	33/64"	-3372E	-3373F	-3374G	£43.35

UNC HeliCoil Machine Taps

Machine Taps			
Spiral Point		Spiral Flute	
Order Code HEL-622	Offer Price/1	Order Code HEL-622	Offer Price/1
-	-	-3329K	£19.84
-	-	-3339W	£19.94
-	-	-3345B	£20.10
-3349F	£21.90	-3350G	£22.47
-	-	-3355M	£21.73
-	-	-	-
-	-	-3365Y	£40.43
-	-	-	-
-	-	-	-

Thread Repair Kits

All HeliCoil Kits are supplied with inserting tool, tang remover and tap.

HeliCoil Plus Standard Metric Kits

All kit sizes up to 1/2"/M12 come with 10 inserts. All sizes 9/16"/M14 (indicated*) and above come with five inserts. M10 x 1.5 to M24 x 3.0 - no drill bits supplied.



Standard UN/BS HeliCoil Threading Kits

All kit sizes up to 1/2" come with 10 inserts. All sizes 9/16" and above come with five inserts.

Nominal Thread Size	UNC		
	Order Code HEL-621	List Price/1	Offer Price/1
No.10	-4702C	£54.90	£49.41
1/4"	-4704E	£51.20	£46.08
5/16"	-4705F	£51.85	£46.67
3/8"	-4706G	£63.75	£57.38
7/16"	-4707H	£71.15	£64.04
1/2"	-4708J	£74.03	£66.63
Nominal Thread Size	UNF		
	Order Code HEL-621	List Price/1	Offer Price/1
No.10	-4807J	£48.59	£43.73
1/4"	-4809L	£51.43	£46.29
5/16"	-4810M	£50.15	£45.14
3/8"	-4811N	£62.16	£55.94
7/16"	-4812P	£66.19	£59.57
1/2"	-4813Q	£74.91	£67.42

Spark Plug Kits

All spark plug kits contain a Tandem tap instead of a clearance drill and tap. The first lead of the Tandem tap locates on the existing thread of the hole in the cylinder head. By following the existing thread, the thread form for the wire insert will be re-cut at exactly the correct angle.

Nominal Thread Size - Metric	Order Code HEL-621	List Price/1	Offer Price/1
M10 x 1.00	-4625A	£97.75	£87.98
M14 x 1.25	-4627C	£108.90	£98.01

HeliCoil Plus Workshop Kit

Metric thread inserts kit.

Contents:

M5, M6, M8, M10 and M12 in three lengths: 1D, 1.5D and 2D.

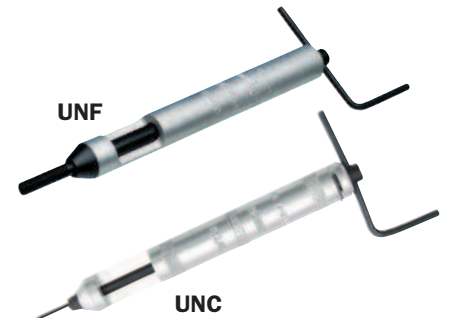
Includes:

Twist drills.
Hand tap HSS.
Installation of spindle.
Tang break.



Nominal Thread Size - Metric	Order Code HEL-622	Offer Price/1
M5 - M12	-4013L	£266.90

HeliCoil Inserting Tools



Metric HeliCoil Inserting Tools

Nominal Thread Size	Order Code HEL-622	Offer Price/1
2.5 x 0.45	-5404D	£75.70
3.5 x 0.6	-5406F	£58.26
4.0 x 0.7	-5407G	£58.26
5.0 x 0.8	-5408H	£58.26
6.0 x 1.0	-5409J	£58.26
8.0 x 1.0	-5411L	£58.26
8.0 x 1.25	-5412M	£58.26
10.0 x 1.50	-5415Q	£58.26
12.0 x 1.75	-5419V	£58.26
14.0 x 2.00	-5421X	£81.11
16.0 x 2.00	-5423Z	£81.11
20.0 x 2.50	-5429E	£81.11
24.0 x 3.00	-5434K	£111.98

UNF HeliCoil Inserting Tools

Nominal Thread Size	Tool Style	Order Code HEL-622	Offer Price/1
No.10	2	-5607G	£58.26
1/4"	2	-5609J	£58.26
5/16"	2	-5610K	£58.26
3/8"	2	-5611L	£58.26
7/16"	2	-5612M	£58.26
1/2"	2	-5613N	£58.26
9/16"	4	-5614P	£81.11
5/8"	4	-5615Q	£81.11
3/4"	4	-5616R	£81.11

UNC HeliCoil Inserting Tools

Nominal Thread Size	Order Code HEL-622	Offer Price/1
No.4	-5503C	£48.96
No.6	-5505E	£48.96
No.8	-5506F	£48.96
No.10	-5507G	£48.96
1/4"	-5509J	£48.96
5/16"	-5510K	£48.96
3/8"	-5511L	£48.96
1/2"	-5513N	£48.96
5/8"	-5515Q	£81.11

Nominal Thread Size - Metric	Order Code HEL-621	List Price/1	Offer Price/1
M2 x 0.4	-4600A	£55.31	£49.78
M2.5 x 0.45	-4602C	£56.17	£50.55
M3 x 0.5	-4603D	£49.73	£44.76
M4 x 0.7	-4604E	£44.12	£39.71
M5 x 0.8	-4605F	£45.97	£41.37
M6 x 1.0	-4606G	£46.71	£42.04
M7 x 1.0	-4607H	£67.06	£60.35
M8 x 1.0	-4608J	£69.65	£62.69
M8 x 1.25	-4609K	£51.75	£46.58
M10 x 1.25	-4610L	£94.90	£85.41
M10 x 1.5	-4611M	£64.41	£57.97
M12 x 1.5	-4612N	£95.61	£86.05
M12 x 1.75	-4613P	£65.96	£59.36
M14 x 2.0*	-4615R	£117.86	£106.07
M16 x 2.0*	-4617T	£120.11	£108.10
M20 x 2.5*	-4619W	£171.97	£154.77
M24 x 3.0*	-4620X	£210.65	£189.59

CONTRACT PRICES AVAILABLE FOR VOLUME PURCHASES

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