#### GROUP 075

## **SCREW DRILLS & TAP EXTRACTORS**

# KENNEDY Industrial Quality QUALITY INDUSTRIAL TOOLING SCREW Extractors

Recommended for simple, low cost removal of broken screws, bolts etc, without damaging the threads of the component.





Extractor Number	Inch diameter for removing screws sized	Weight each	Order Code KEN-075	List Price/1	Offer Price/1
1	<sup>3/</sup> 32 to <sup>5/</sup> 32	40g	-1010K	£3.06	£2.45
2	5/32 <b>to</b> 7/32	80g	-1020K	£3.06	£2.45
3	<sup>7/</sup> 32 <b>to</b> <sup>9/</sup> 32	160g	-1030K	£3.69	£2.95
4	<sup>9/</sup> 32 to <sup>3/</sup> 8	40g	-1040K	£4.50	£3.60
5	3/8 to 5/8	70g	-1050K	£5.86	£4.69
6	5/8 <b>to</b> 7/8	130g	-1060K	£9.11	£7.29
7	<sup>7</sup> /8 to 1⁴/8	210g	-1070K	£14.35	£11.48
8	11/8 to 13/8	410g	-1080K	£20.97	£16.78
9	13/8 & above	690g	-1090K	£37.58	£30.06

#### **Screw Extractor Sets**

4 Piece Sizes:

No. 2, 3, 4 and 5.

**6 Piece Sizes:** No. 1, 2, 3, 4, 5 and 6.







No. of Pieces	nch <b>KE</b>	N-075 Price	e/1 <b>Price/1</b>
		140K £16 160K £22	

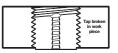
### **Solid Carbide Screw Drills**

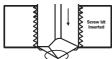
Primarily designed for removing broken taps or bolts without damaging the component surface.

By drilling the core of a tap it is possible to remove the remaining pieces with a scriber.

Screw drills are also suitable for drilling other hard materials including:

hardened steels, glass, stellite etc. Select screw drill as per tap diameter. Steady manual feed component and spindle stability are vital. Drills should be running between 1500 and 3500 revs/min. A steady and continuous manual feed should be applied. No cutting fluid required.









				*Or inch	equivalent
Туре	Size	Weight each	Order Code <b>KEN-154</b>	List Price/1	Offer Price/1
SD2	2mm for M3*	10g	-1020K	£16.75	£14.24
SD3	3mm for M4 - M5*	10g	-1030K	£19.45	£16.53
SD4	4mm for M6 - M7*	20g	-1040K	£22.75	£19.34
SD5	5mm for M8 - M10*	30g	-1050K	£27.50	£23.38
SD6	6mm for M10 - M12*	30g	-1060K	£34.05	£28.94

## Solid Carbide Screw Drill Set

Contents: SD2, SD3, SD4, SD5 and SD6



# WALTON 3 & 4 Flute Tap Extractors

To use, remove all chips of broken tap, insert the extractor fingers into the tap flutes, push them gently but firmly into position. Push down until it touches the broken tap, slide the sleeve down until it touches the work. Apply a tap wrench to the holders square end, twist forward and backward to loosen, then back out the broken tap.



### 3 & 4 Flute Extractors

Tap/Screw Size	3 Flute Number	Order Code WLT-075	4 Flute Number	Order Code WLT-075	Offer Price/1
No.4/3mm	10043	-2306A	-		£9.91
No.5 (1/8")/3.2mm	10053	-2308C	-		£9.91
No.6/3.5mm	10063	-2309D	-		£9.91
No.8/4mm	10083	-2310E	10084	-2410E	£9.91
No.10 (3/16")/4.5mm	10103	-2312G	10104	-2412G	£9.91
No.12/5.5mm	10123	-2314J	10124	-2414J	£10.21
<sup>1</sup> / <sub>4</sub> "/6mm	10253	-2316L	10254	-2416L	£10.21
<sup>5/</sup> 16"/7mm, 8mm	10313	-2320R	10314	-2420T	£10.67
<sup>3</sup> / <sub>8</sub> "/9mm,10mm	10373	-2324X	10374	-2424X	£10.67
<sup>7</sup> / <sub>16</sub> "/11mm	10433	-2330A	10434	-2430A	£11.21
<sup>1</sup> / <sub>2</sub> "/12mm, 13mm	10503	-2332C	10504	-2432C	£11.93
<sup>9</sup> / <sub>16</sub> "/14mm	10563	-2336G	10564	-2436G	£16.42
<sup>5</sup> /8"/16mm	10623	-2340M	10624	-2440M	£17.81
<sup>3</sup> / <sub>4</sub> "/19mm, 20mm	10753	-2348W	10754	-2448W	£22.97
<sup>7</sup> /8"/22mm	10873	-2356F	10874	-2456F	£24.91
1"/24mm, 25mm	11003	-2364T	11004	-2464T	£27.97
1½"/26mm, 28mm		-2372E	11124	-2472E	£66.11
1 <sup>1</sup> / <sub>4</sub> "/30mm, 32mm	-		11254	-2480 <b>S</b>	£75.43

# Replacement Fingers 3 Flute Extractors

Supplied Individually.

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Product Number	Extractor Size	Order Code WLT-075	Offer Price/1
12043	No.4	-2506A	£0.40
12053	No.5	-2508C	£0.40
12063	No.6	-2509D	£0.40
12083	No.8	-2510E	£0.40
10103	No.10	-2512G	£0.55
12123	No.12	-2514J	£0.55
12253	1/4"	-2516L	£0.69
12313	<sup>5/</sup> 16"	-2520R	£0.78
12373	3/8"	-2524X	£0.78
12433	<sup>7/</sup> 16"	-2530A	£0.81
12503	1/2"	-2532C	£1.01
12563	9/16"	-2536G	£1.16
12623	5/8"	-2540M	£1.45
12753	3/4"	-2548N	£1.64
12873	7/8"	-2556F	£2.14
13003	1"	-2564T	£2.14

# Replacement Fingers for 4 Flute Extractors

Supplied Individually.

	Product	Extractor	Order Code	Offer
	Number	Size	WLT-075	Price/1
	12084	No.8	-2610E	£0.40
	12104	No.10	-2612G	£0.55
	12124	No.12	-2614J	£0.55
	12254	1/4"	-2616L	£0.69
	12314	<sup>5/</sup> 16"	-2620R	£0.78
	12374	3/8"	-2624X	£0.78
	12434	<sup>7/</sup> 16"	-2630A	£0.81
	12504	1/2"	-2632C	£1.01
	12564	9/16"	-2636G	£1.16
	12624	5/8"	-2640M	£1.44
	12684	<sup>11/</sup> 16"	-2644R	£1.44
	12754	3/4"	-2648W	£1.64
	12874	7/8"	-2656F	£2.14
	13004	1"	-2664T	£2.14
	13124	1½"	-2672E	£4.39
	132541	14"	-2680S	£5.24
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